



Harrison & Harrison

Metal Stampings Catalogue

Blanks for Enamelling & Jewellery Making



Available for Purchase at our Online Shop
www.copperenamelshapes.com



*All shapes available in copper and many in
brass and aluminium*

Please enquire for details:
sales@copperenamelshapes.com
 Phone: 44 +(0)1743 510250



HARRISON & HARRISON

Harrison & Harrison is a small, family-run business. When you place an order for blanks with us it will most likely have been manufactured by one of us!

The business was started by my father in 1970 as a cottage workshop, producing a range of basic jewellery sold at local markets and fairs and later to gift shops across the UK. The shapes for that first range were fashioned using one ancient press (today it is still in use and as good as ever), acquired at an engineering auction for £50.00. The shapes were hand-finished to produce a collection of pendants, rings, bracelets and eardrops, which sold pretty well in their day.

Our 'wow' moment arrived in 1972 at craft markets when we encountered a number of skilled enamellers. From that moment we were hooked on enamelled copper jewellery. At that time the small range of shapes available to enamellers was pretty boring and unimaginative, so we decided to broaden our range and by the 1980s our copper shapes business was the main supplier of copper stampings to UK enamellers and jewellery makers with over 2,500 different shapes.

The journey has not been easy. To meet modern expectations of quality we have invested continually in design, tooling and workshop equipment. Every shape requires a high precision bespoke tool and specialist engineering skills to ensure a good quality result and the range must be continually refreshed to keep our commercial customers ahead of the game! It has been worthwhile though and we find great satisfaction in shipping our blanks to craftsmen and women all over the world.

We intend to keep improving our range of products for our many loyal customers. We hope you find our catalogue interesting and if you have ideas for any new shapes then let us know !

With best wishes from the team to all our customers.

Julian Harrison



HOW TO ORDER

Shapes are shown *actual size* and each shape has a catalogue number. Many shapes have options for piercing, double-piercing, doming and for different gauges (thickness of metal). Some shapes are *only* available domed or pierced or the choice of gauge is restricted. At the back of this catalogue is the Options Guide which shows what piercing options exist for each catalogue number. Doming options are shown against each shape in the main catalogue.

When making a non-internet order it is important to specify what options (gauge, piercing & doming) are required using the following format:

938-CU-20	= Butterfly (938) in 20 gauge copper
938-CU-20-P	= Butterfly (938) in 20 gauge copper, pierced
938-CU-22-PP	= Butterfly (938) in 22 gauge copper, double-pierced
641-CU-22-P-D	= Disc (641) in 22 gauge copper, pierced, domed

Shapes will generally be supplied flat and unpierced by default, so it is not necessary to specify this when ordering. There are a few exceptions, like crosses, which are always pierced.

Orders to the US are free of UK Value Added Tax (VAT), as are those to EU zone customers with EU VAT numbers.

ORDERING ON THE INTERNET

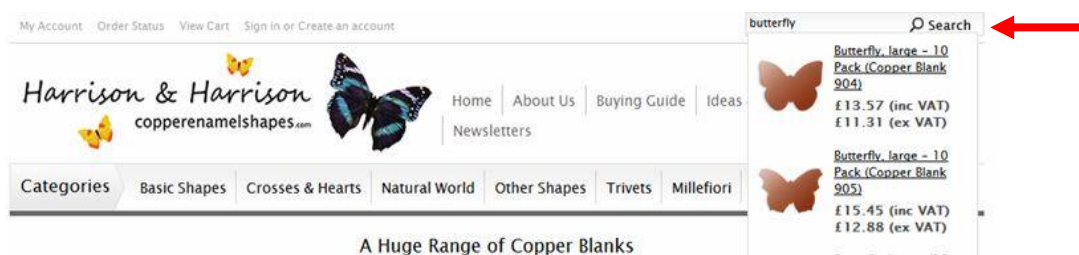
The quickest and easiest way to place orders is online at:

www.copperenamelshapes.com

We have made every effort to ensure that the site is easy and quick to use. The main features are:

- All major currencies accepted
- PayPal payment and major credit and debit cards accepted
- Notification of order progress and online tracking
- Repeat/duplicate orders
- Add messages to orders

TIP: The search bar at the top of the site is useful for locating shapes by the catalogue number or by description.



You can also place orders by e-mail:

sales@copperenamelshapes.com

If you have any questions call us:

+44 (0)1743 510250

Our shapes are used for enamelling, jewellery making, wall hangings, keyrings, cutlery, buttons, boxes, insets for furniture making, engraving, as part of larger artworks ... We have been so impressed by the creativity of our customers that we have started an **Ideas & Inspiration** section that showcases their work. We will be adding more and more to this as time goes by. Please feel free to enquire if you would like to feature there, we would love to hear from you.

SHIPPING

We can ship to virtually any address in the world. On the website the shipping rate calculates at checkout based on the total weight of your order.

SPECIAL ORDERS

If you can't find what you need then contact us. Sometimes basic shapes can be pierced or modified, discs can be halved, rectangles supplied lugged. **We can also cut sheet metal to your required size and can even quote to produce custom shapes.**

RETURNS POLICY

We offer a full refund including return shipping costs for any defective or incorrect item supplied. The refund time varies according to the time taken for us to receive back your return. For the UK, EU & USA this would generally be within 14 days.

BUYING IN BULK

Discounts are available for bulk buyers, please contact us for a quotation.

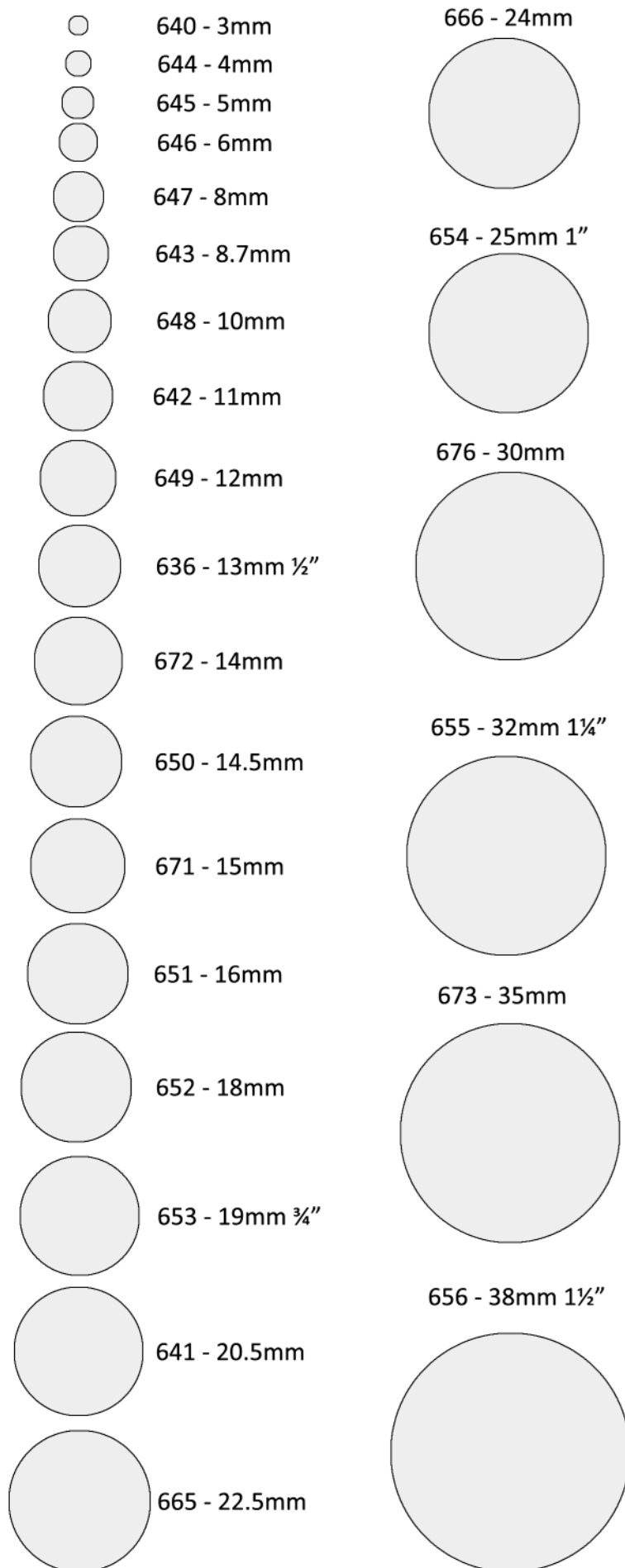
METAL QUALITY & FINISHING

We use very high quality BS 101, 99.9% pure phosphorus free copper, in a 'half-hard' condition. When this grade of material is heated any firescale is even and free of flaking, making an ideal base for fine enamelling processes.

Many of our shapes can also be supplied in brass and aluminium. Please enquire for more information.



THE 'OPTIONS GUIDE' ON P.30 GIVES INFORMATION ON PIERCING, DOMING & OTHER OPTIONS



Larger Sizes

Code#	Diameter	
	mm	Inches
638	40.0	
663	41.3	1.625
635	42.3	
657	44.5	1.75
674	48.0	
658	50.8	2
639	55.0	
659	57.0	2.25
660	63.5	2.5
664	70.0	2.75
661	76.0	3
668	82.5	3.25
675	89.0	3.5
670	95.5	3.75
669	98.5	3.875
662	101.5	4
678	127.0	5
679	152.5	6

Gauge

Discs larger than 4" are only available in heavier 20 gauge copper

Piercing

Available for all sizes from 16 to 57mm

Double Piercing

To special order, please enquire

Doming

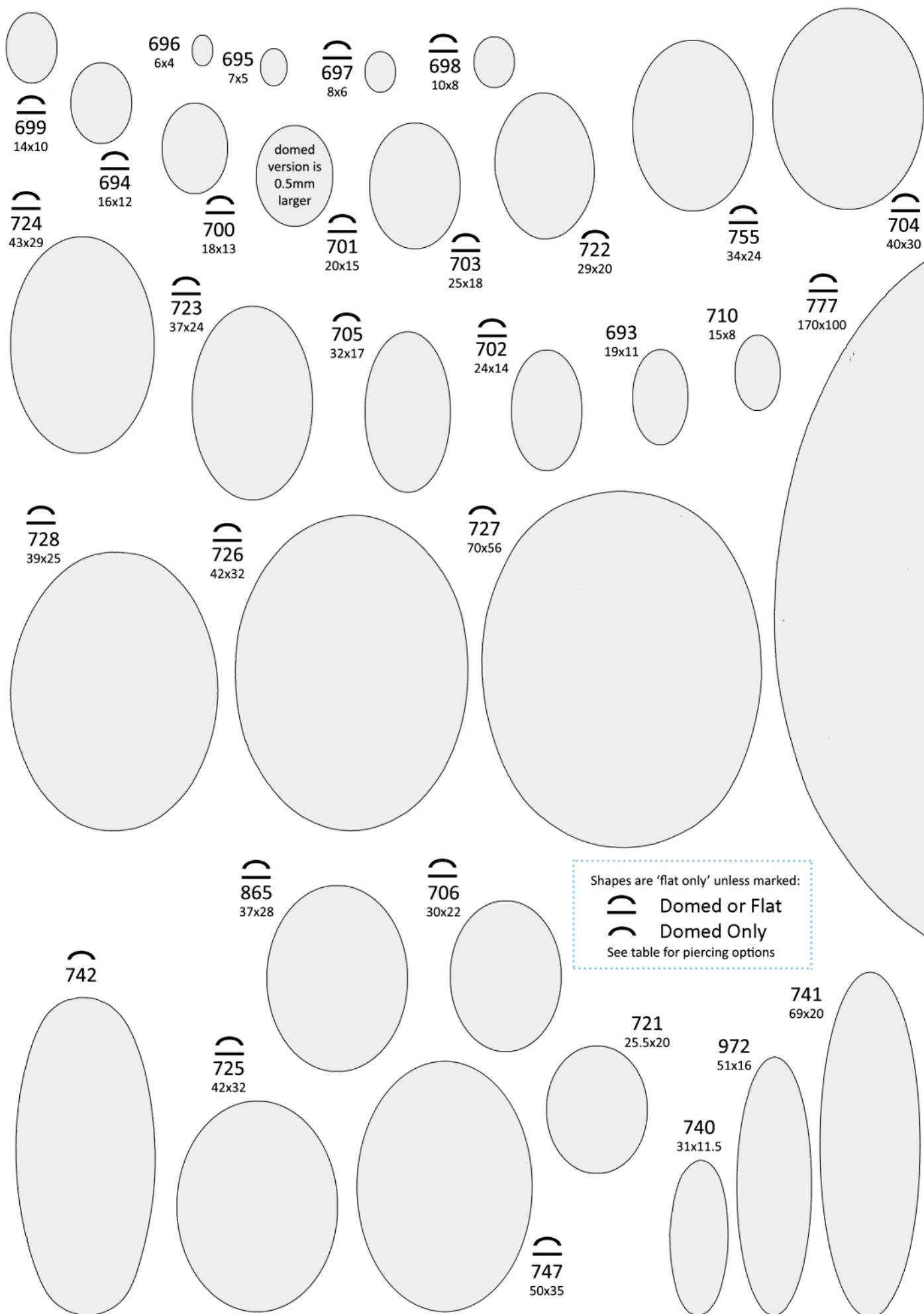
Available for all sizes from 4 to 102mm

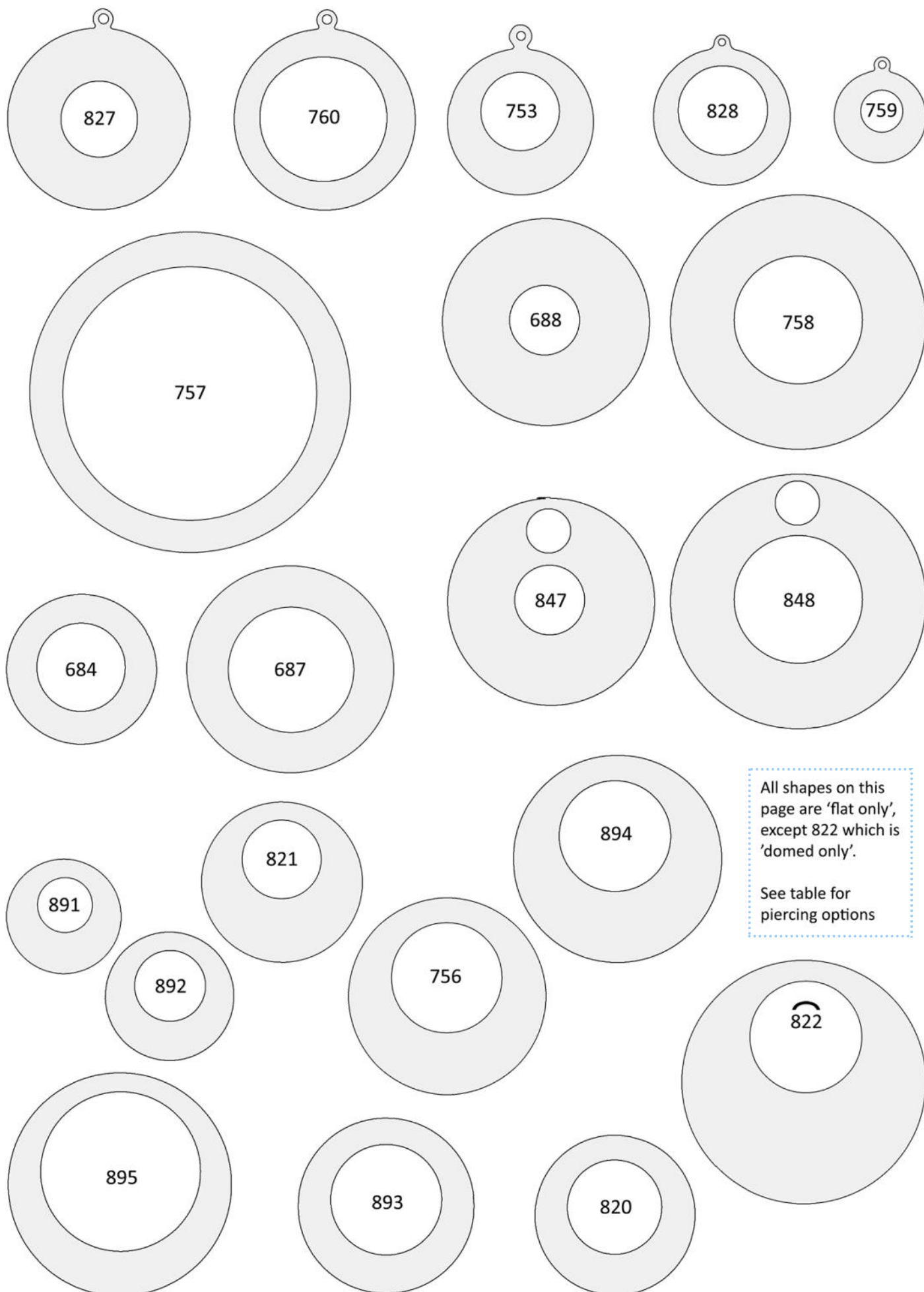
Medium & Deep Doming

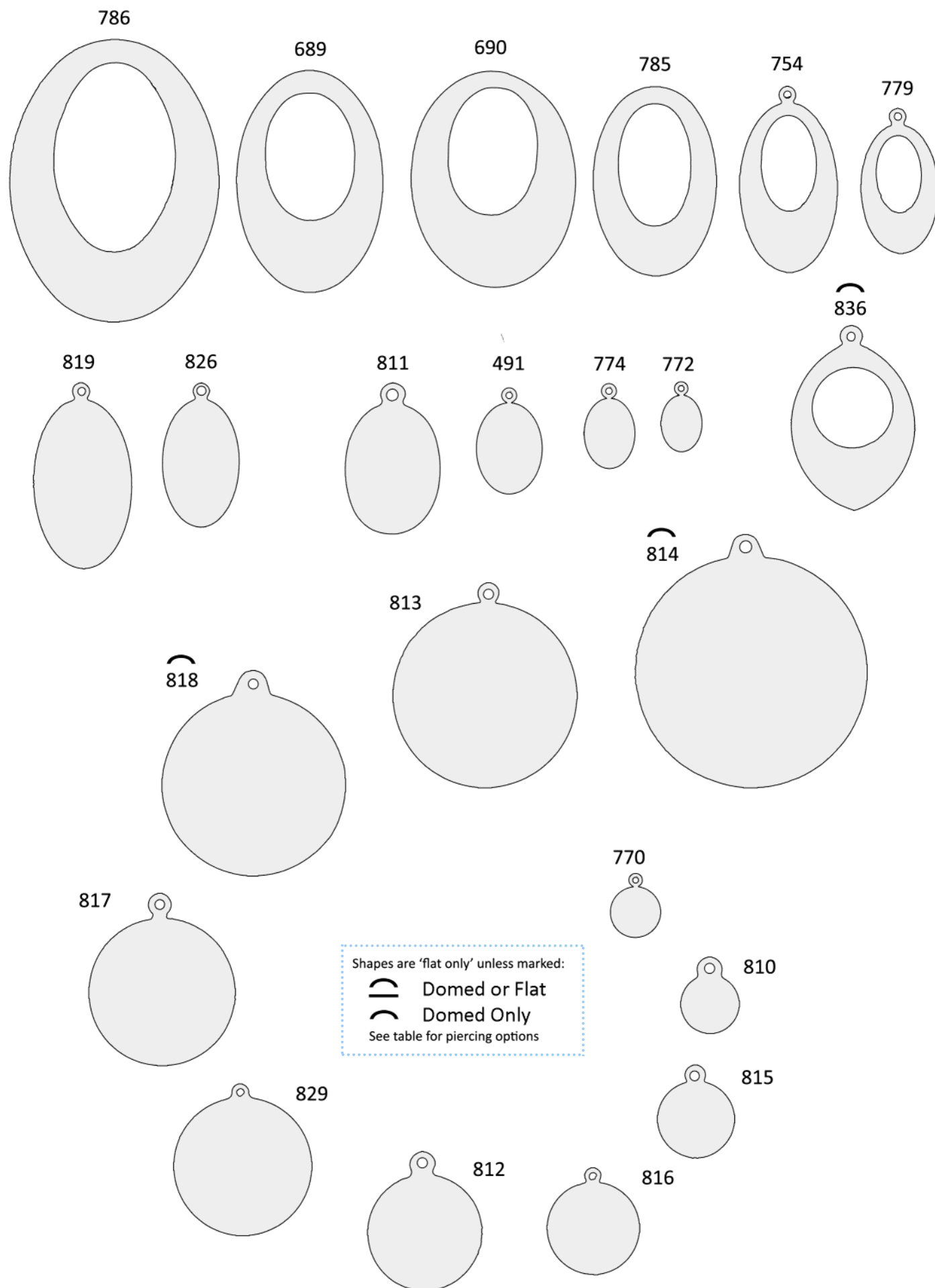
Available for some sizes, please enquire

Other Sizes

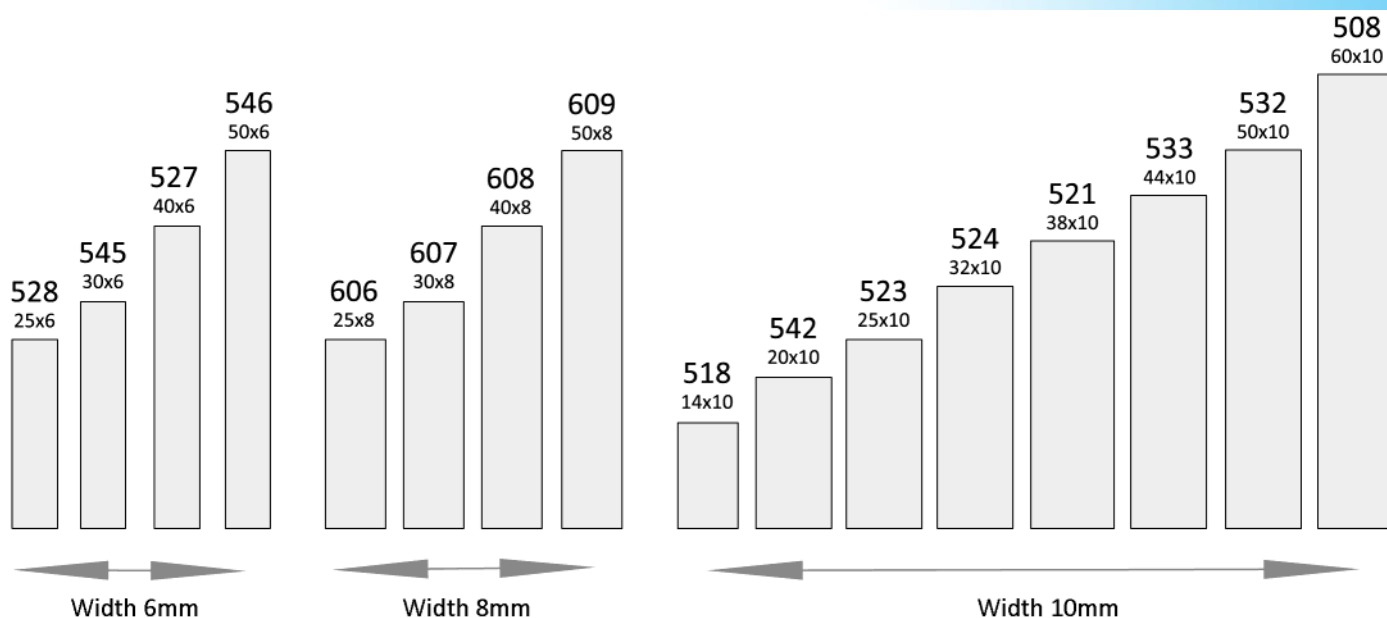
Many other discs sizes can be produced by special order







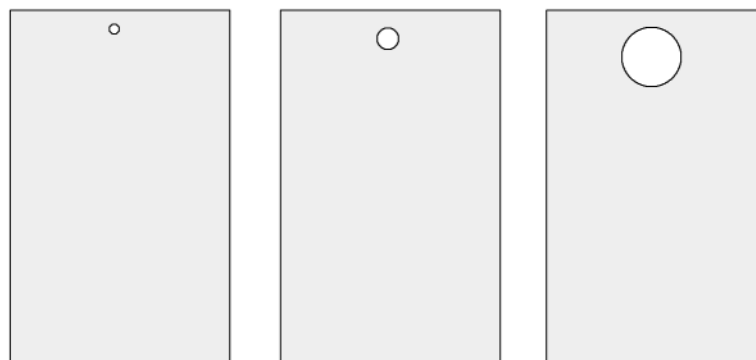




Piercing

Any rectangle can be supplied pierced if the top side is less than 30mm.

Most squares and rectangles come with a pierced option and larger piercings of 3 & 8mm can be added by special order.



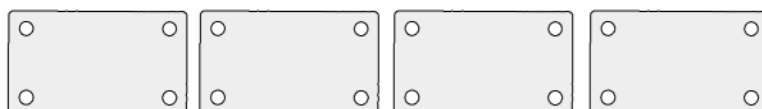
Cutting to Size

Squares and rectangles of most sizes can be cut to special order in 0.7 and 0.9mm. For larger pieces (75x75mm and above) we stock 1.2mm sheet.

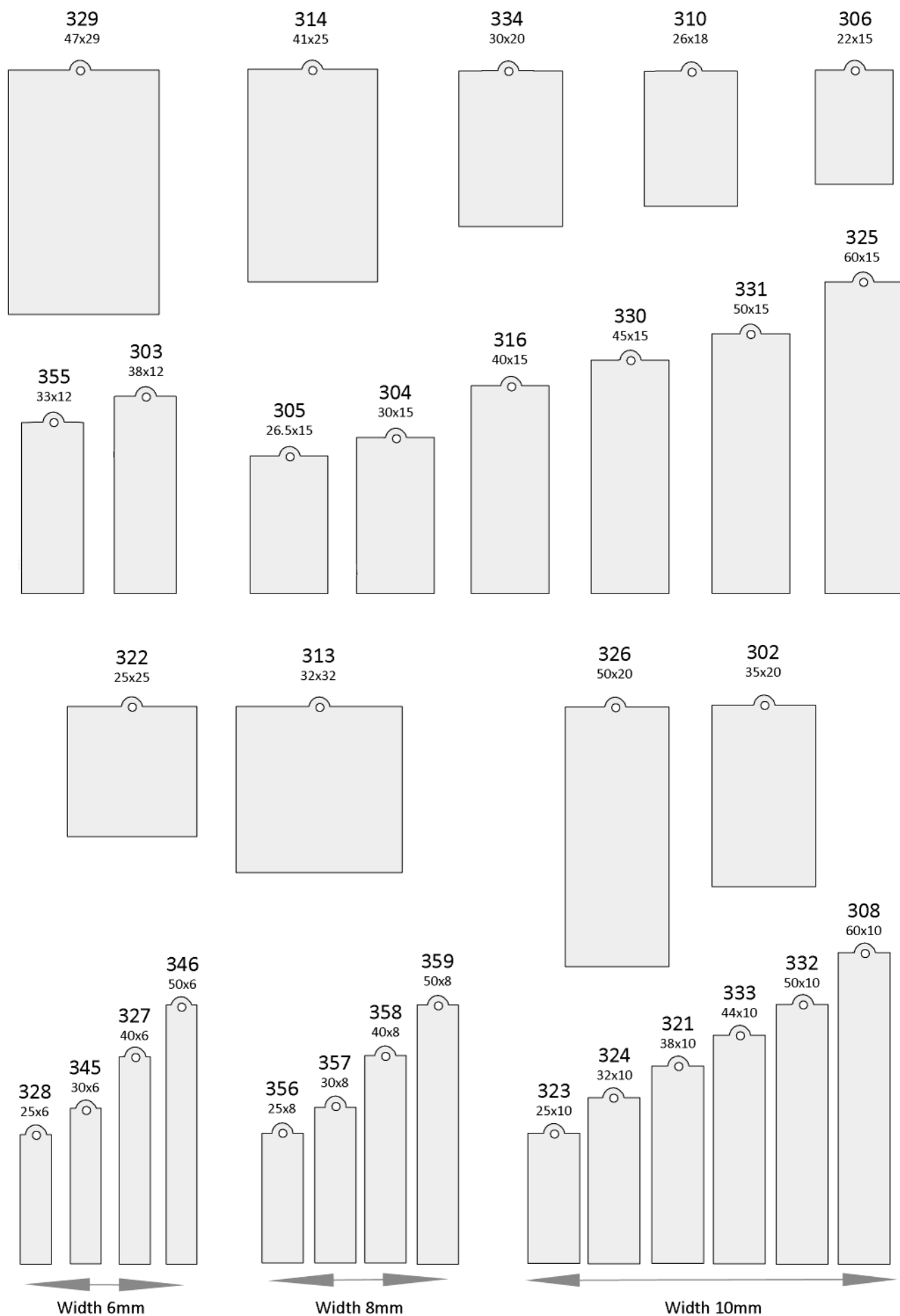
Please contact us for a quote.

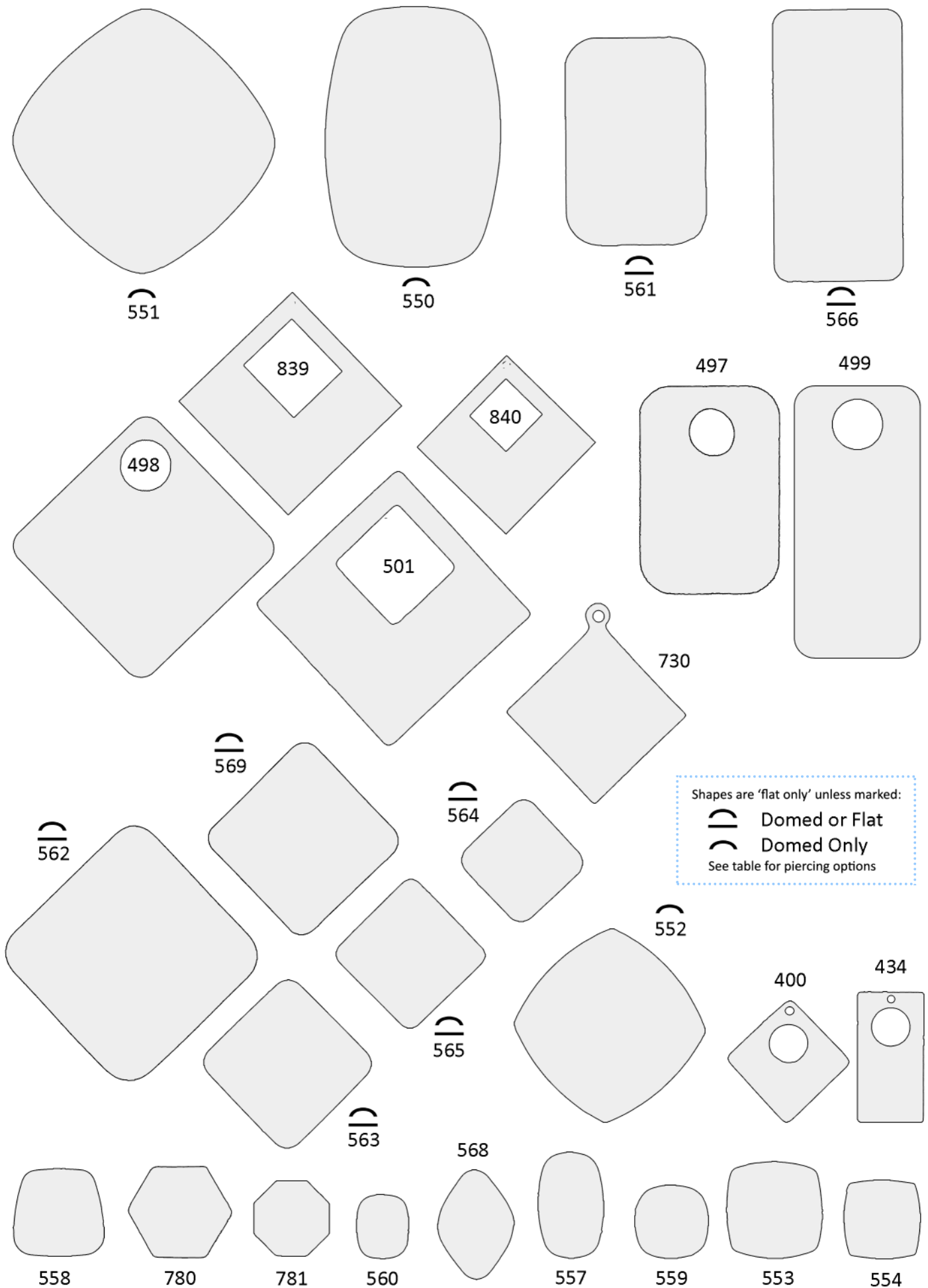
Mixed Pieces

Bags of mixed rectangular pieces (1"- 4") are supplied in ½Kg packs. Contact us for a price.



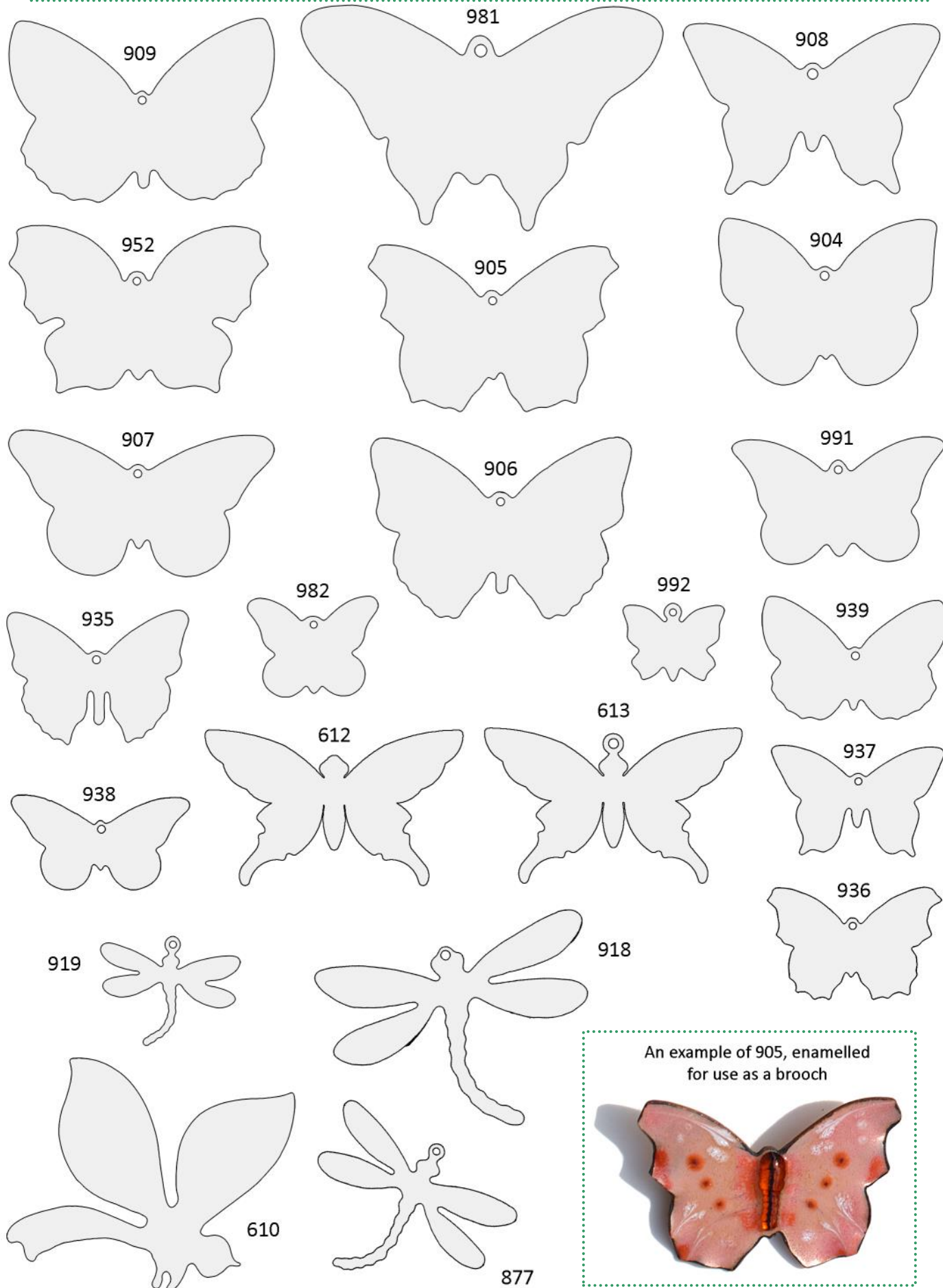
Rectangle 843 has four piercings for making necklaces and bracelets

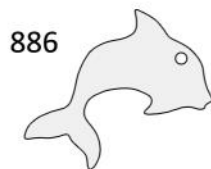
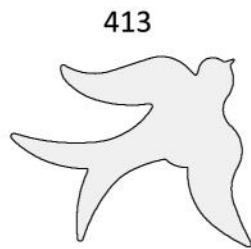
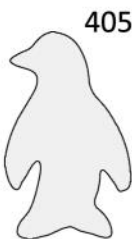
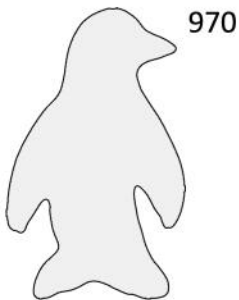
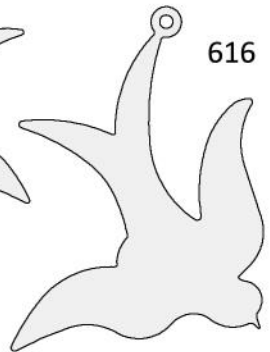
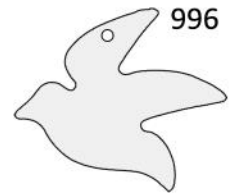
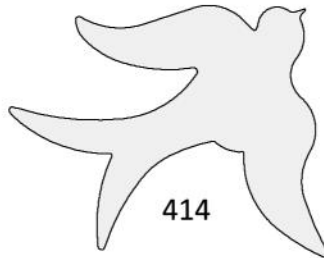
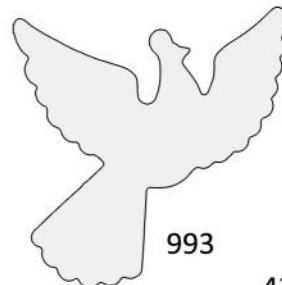
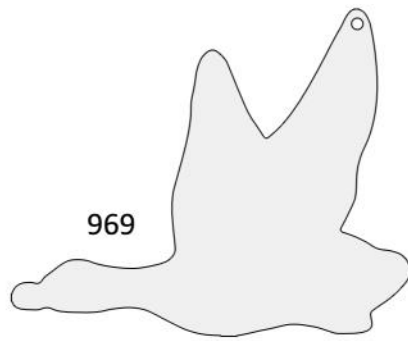
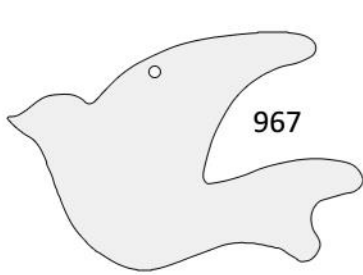




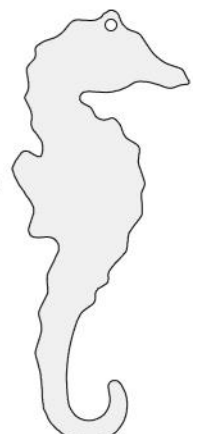
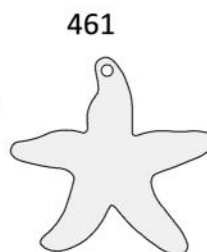
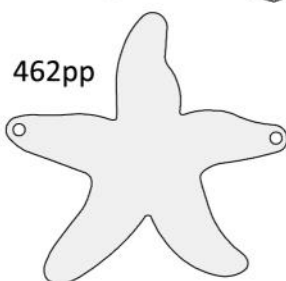
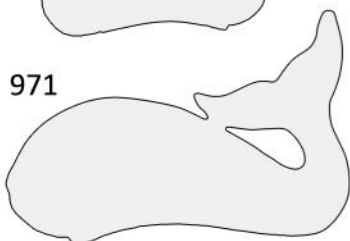
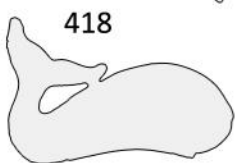
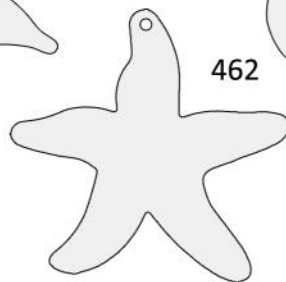
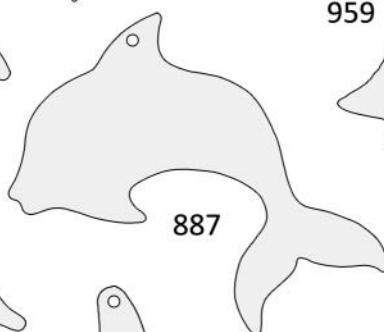
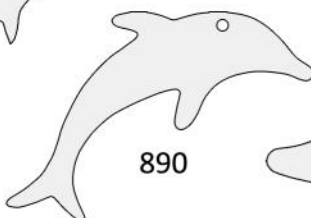
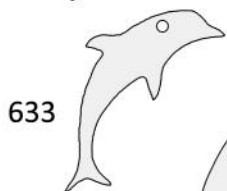
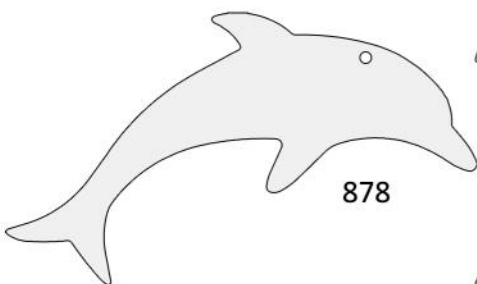
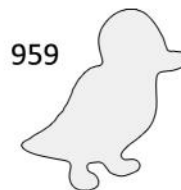


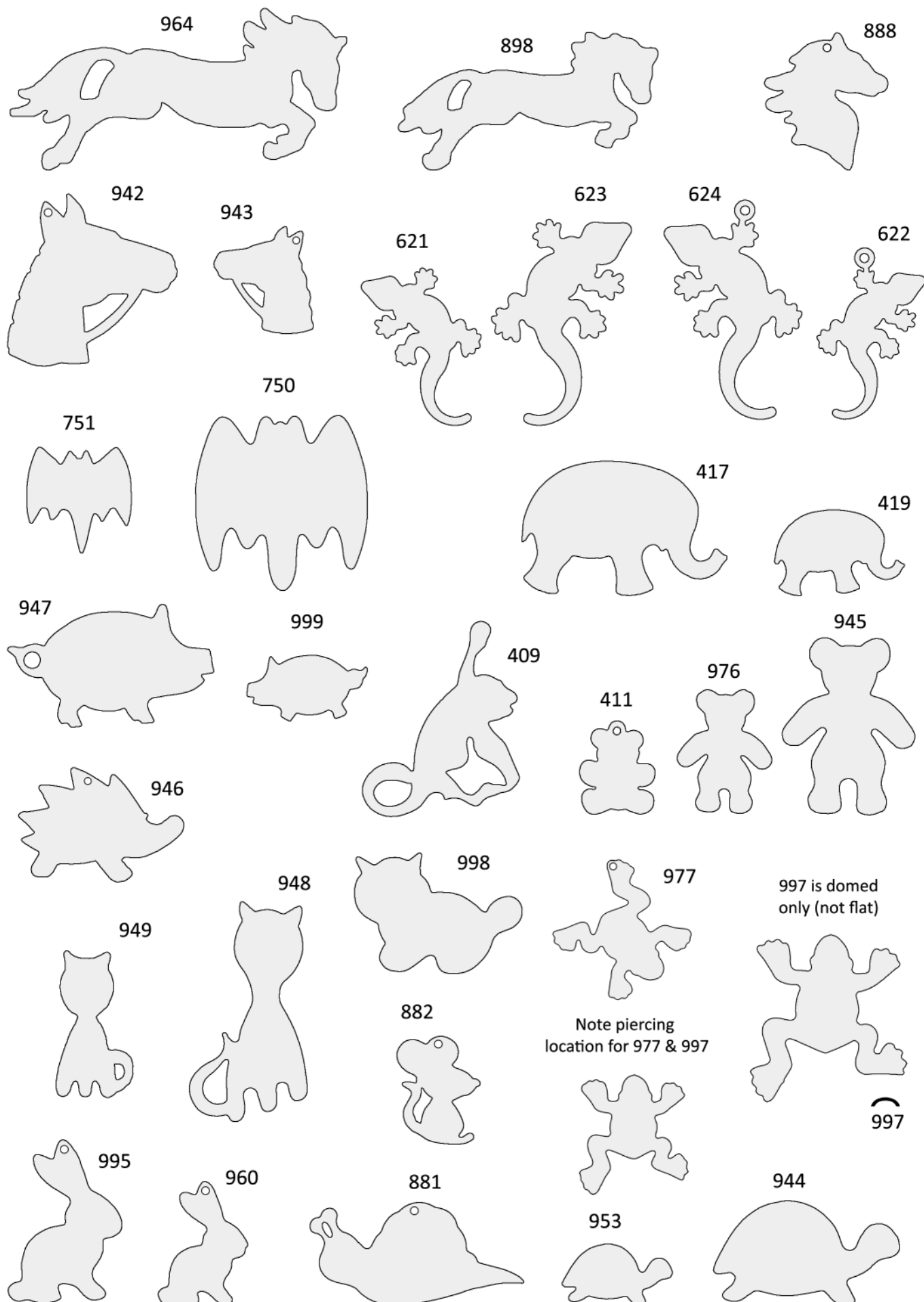
Butterflies are shown single-pierced but can also be supplied unpierced, or double-pierced at the top of each wing tip.

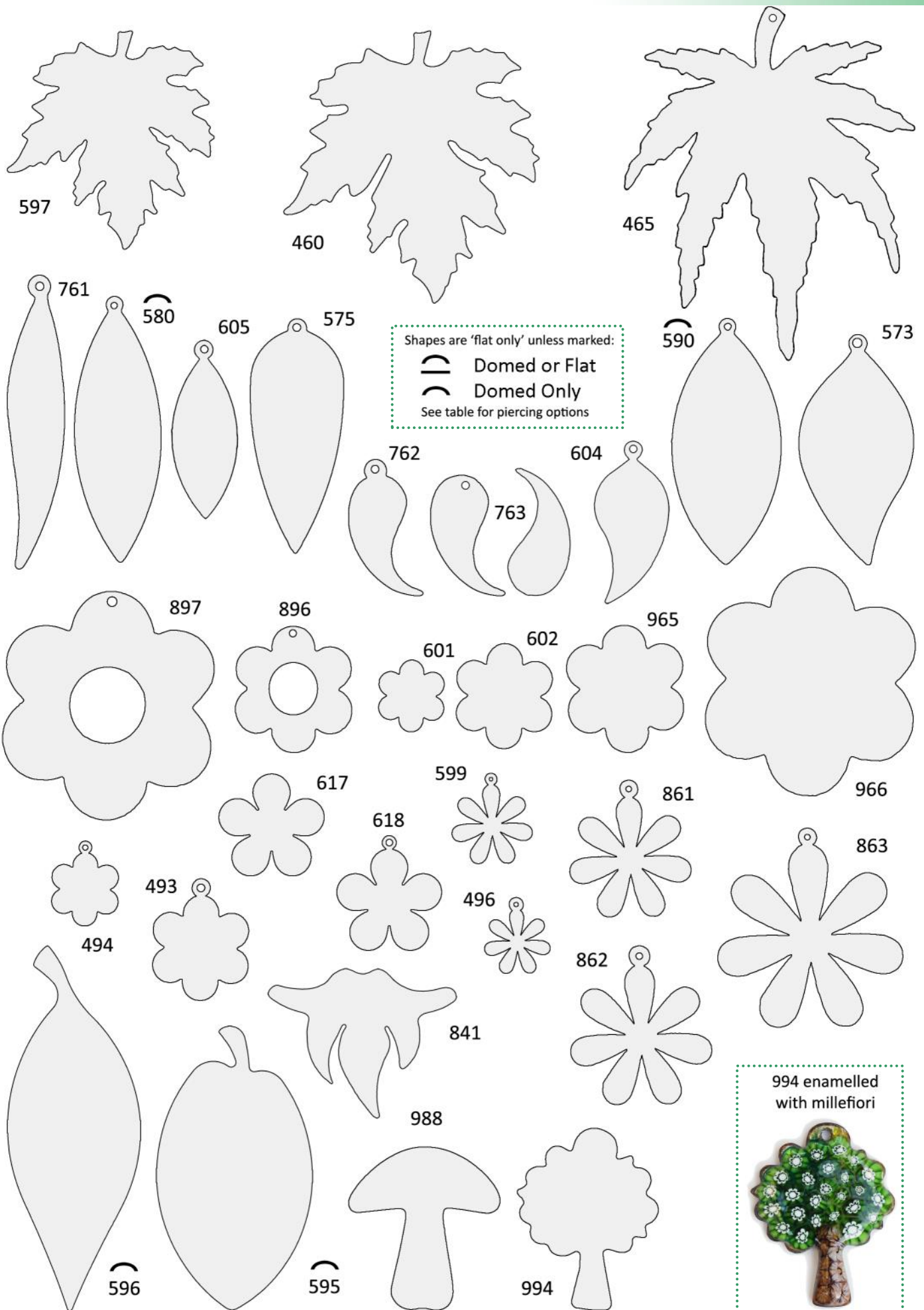


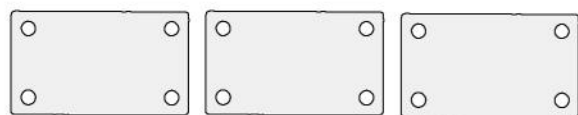


All shapes on this page can be
supplied pierced or unpierced
except the whales 971 & 418
(plus double-pierced for 461/2)









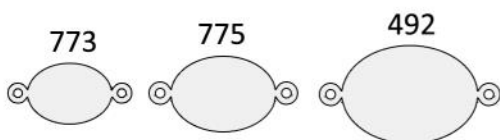
843



740



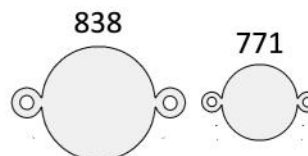
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773

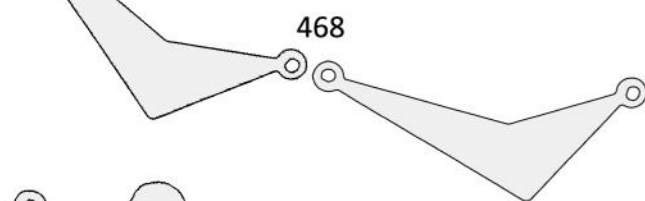
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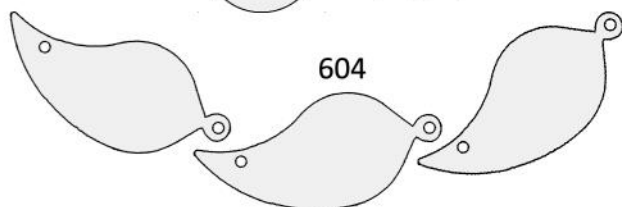


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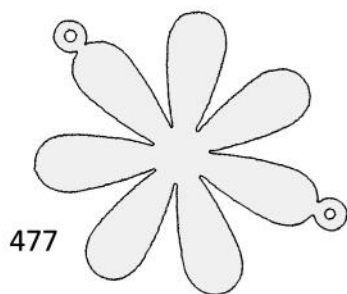
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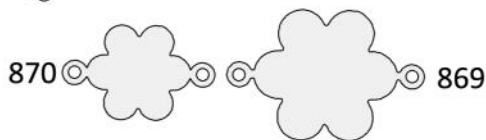
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604

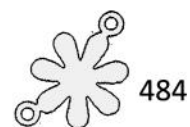


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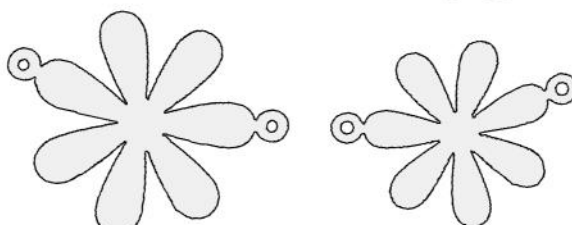


870

869



484



476

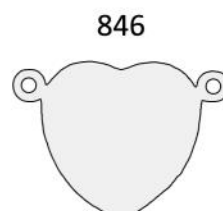
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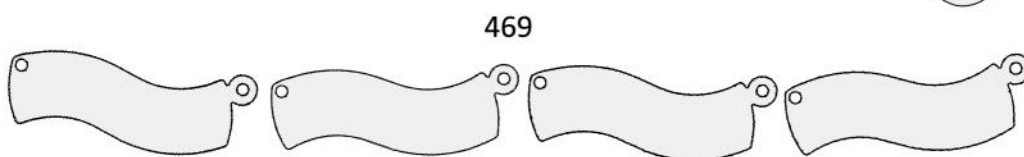
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961



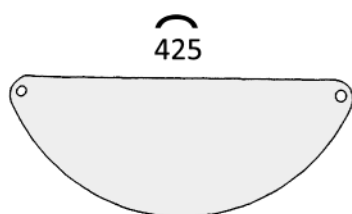
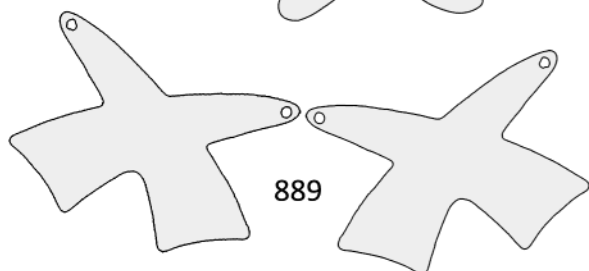
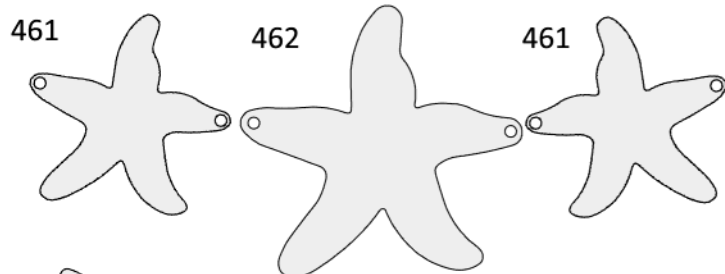
846



469

Bracelet and necklace shapes are widely used by our customers to create beautiful jewellery. Below is some of the range produced by Janna Hodgson which can be seen at jewellerythatworks.com





Shapes are 'flat only' unless marked:

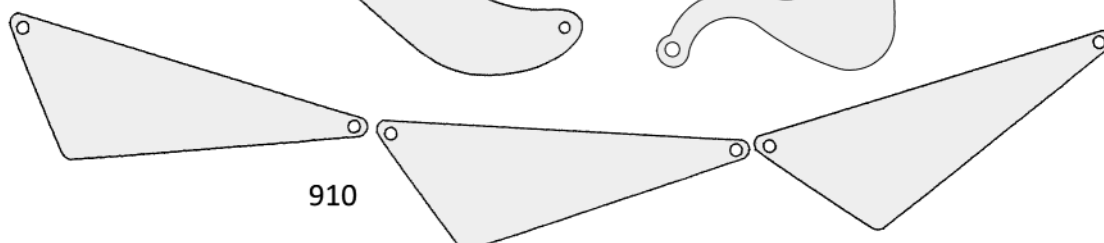
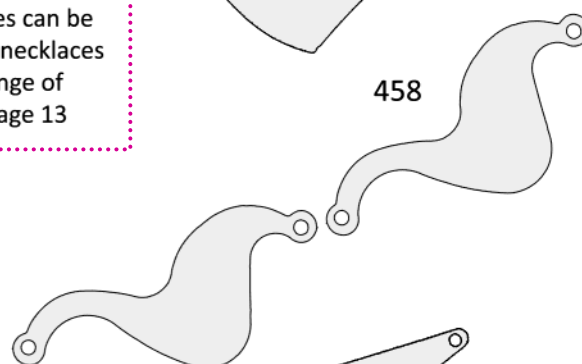
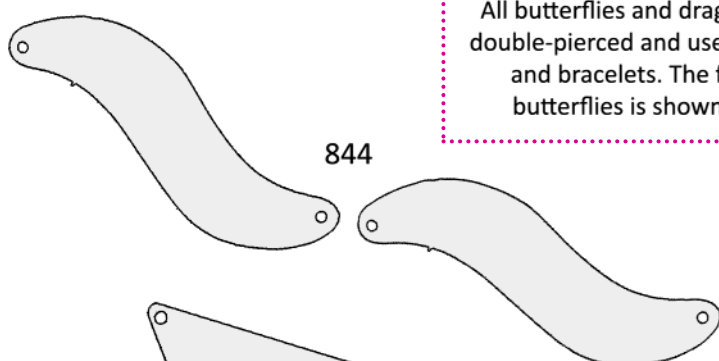
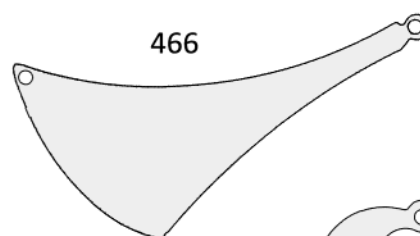
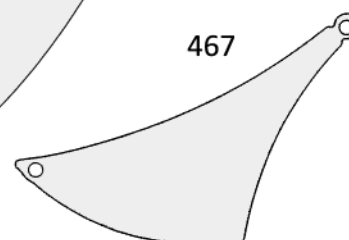
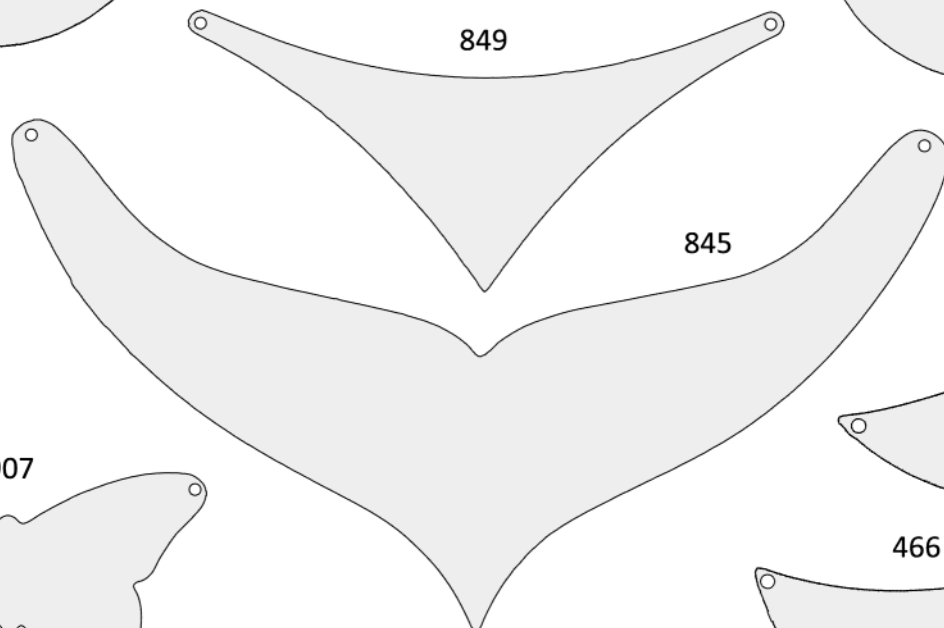
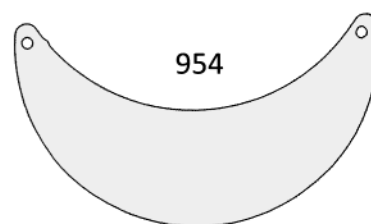
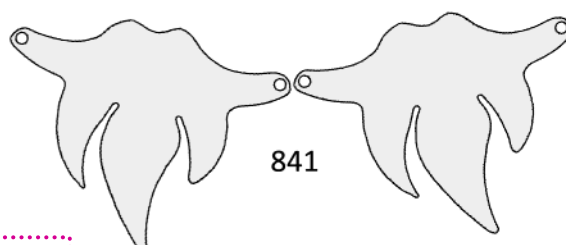
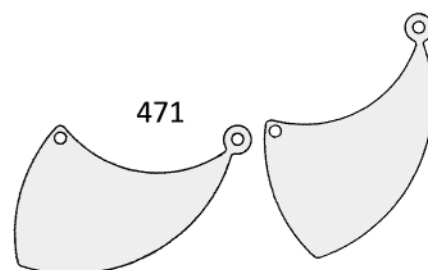
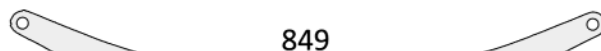


Domed or Flat

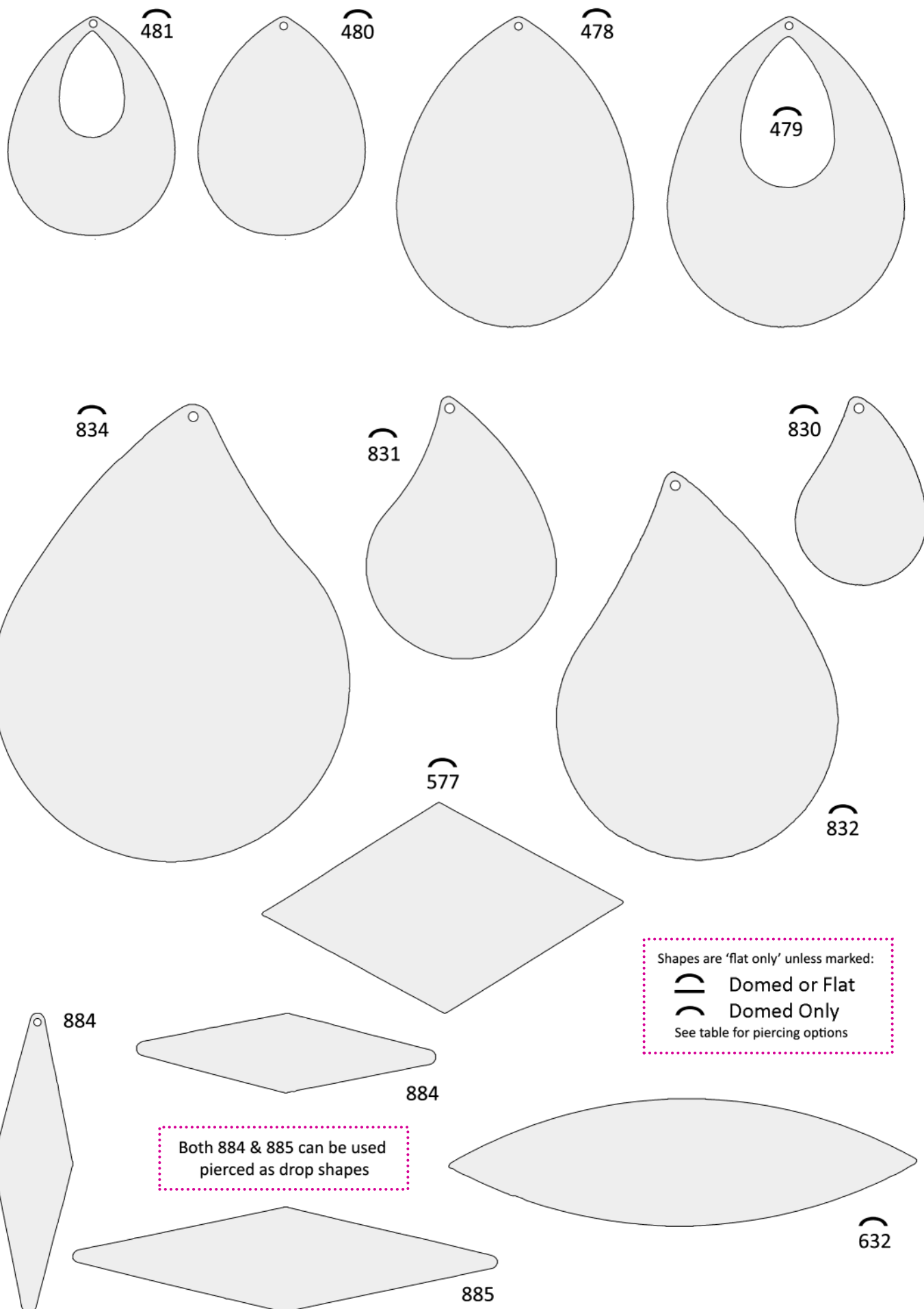


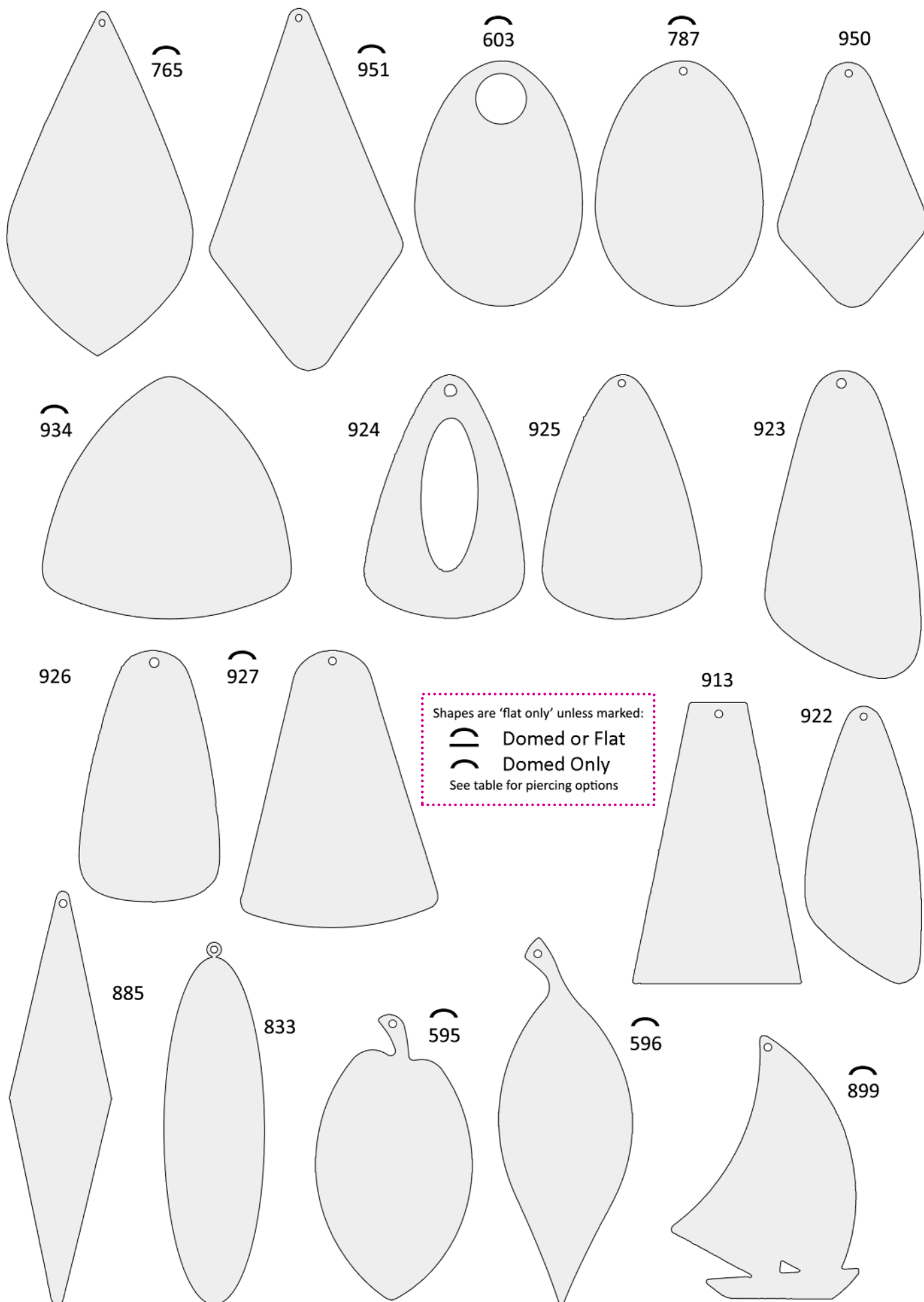
Domed Only

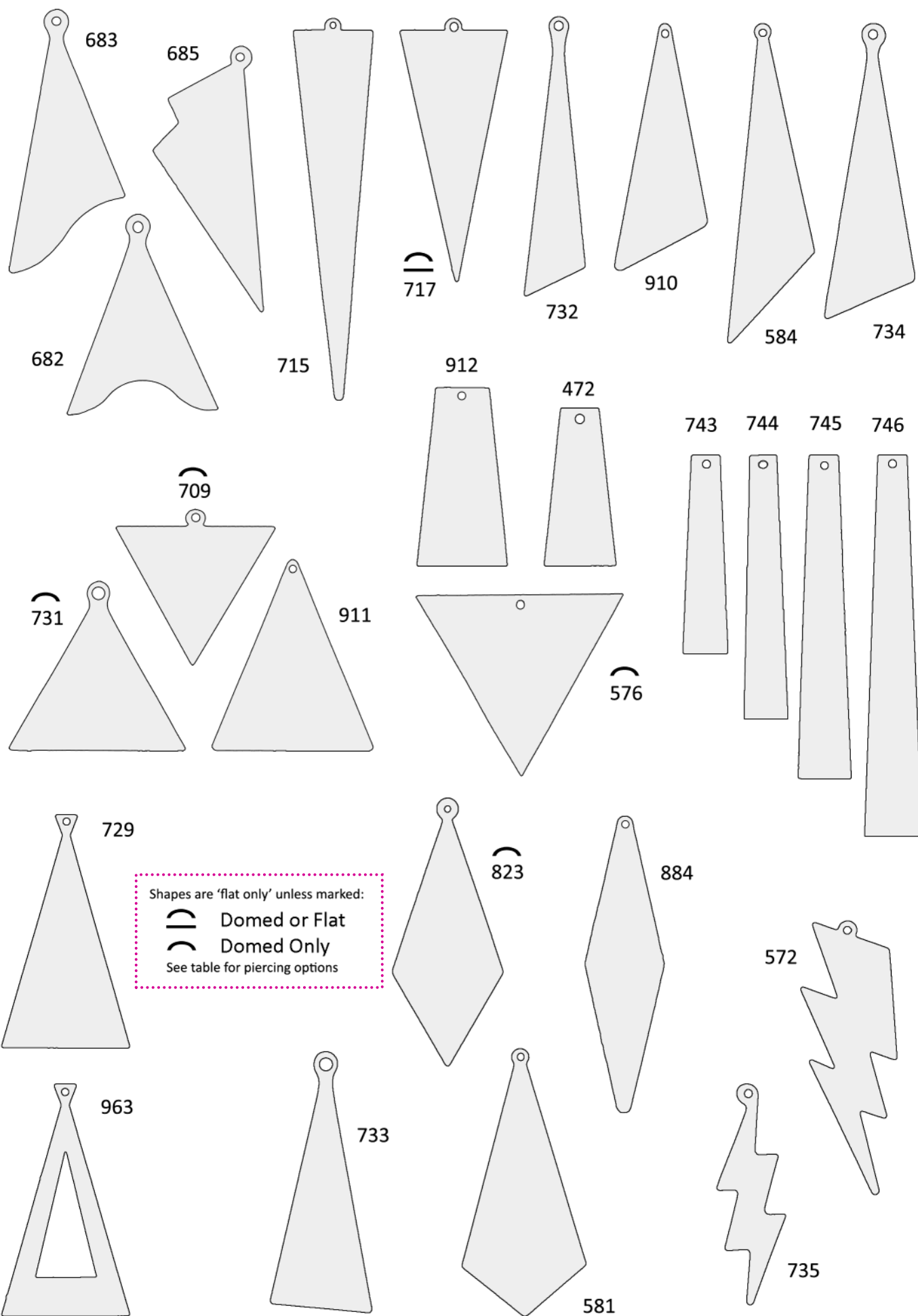
See table for piercing options

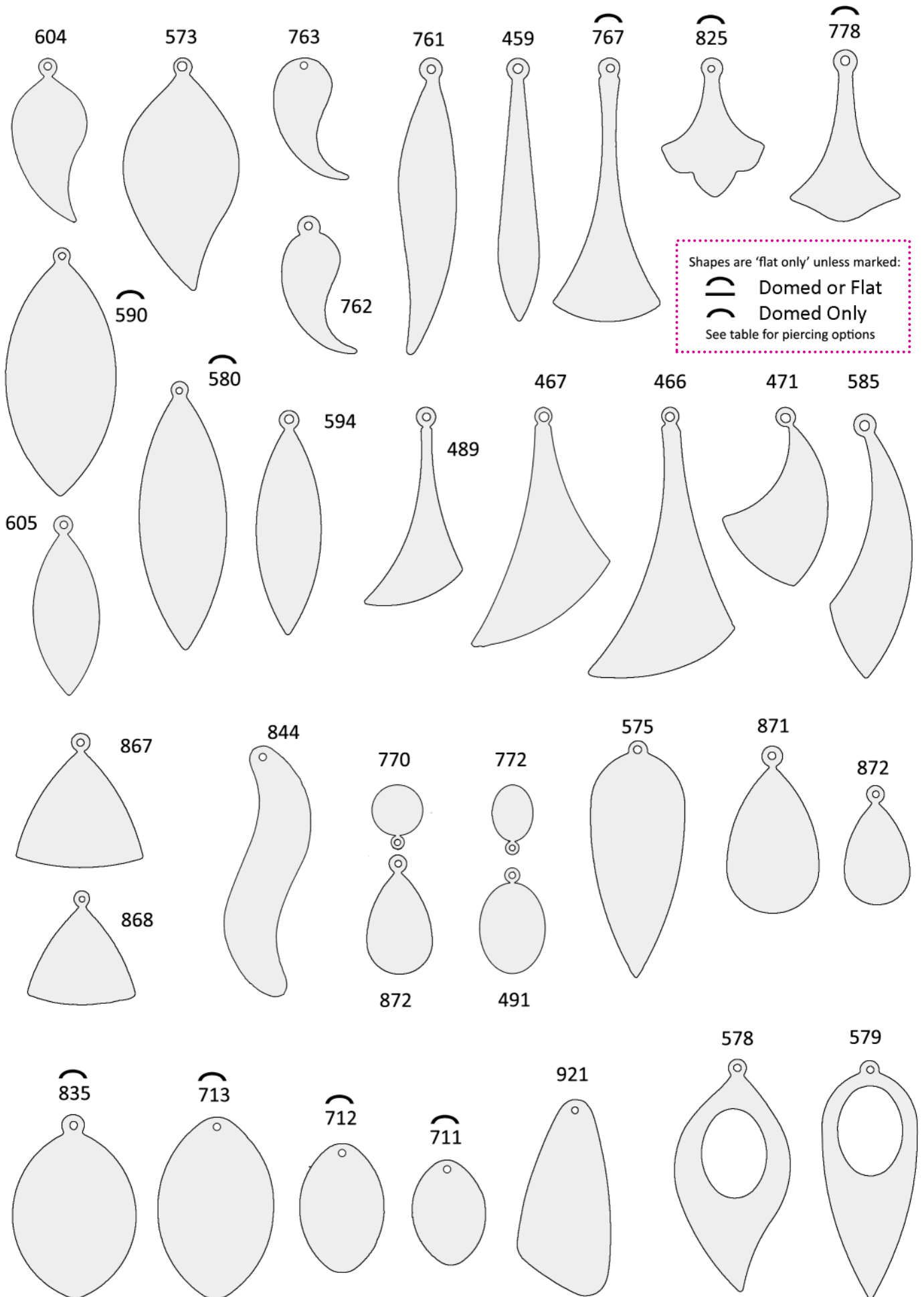


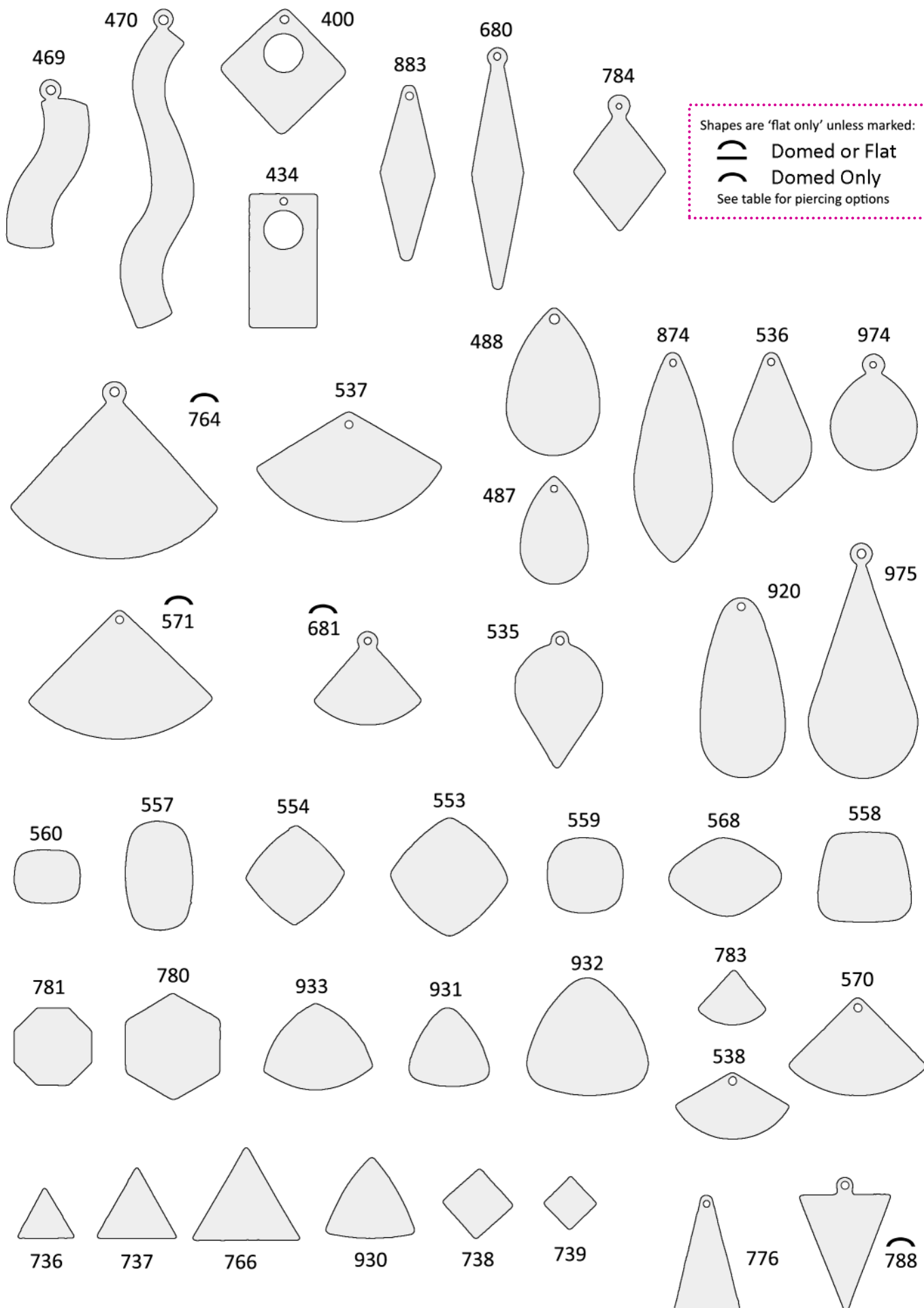
All butterflies and dragonflies can be double-pierced and used for necklaces and bracelets. The full range of butterflies is shown on page 13

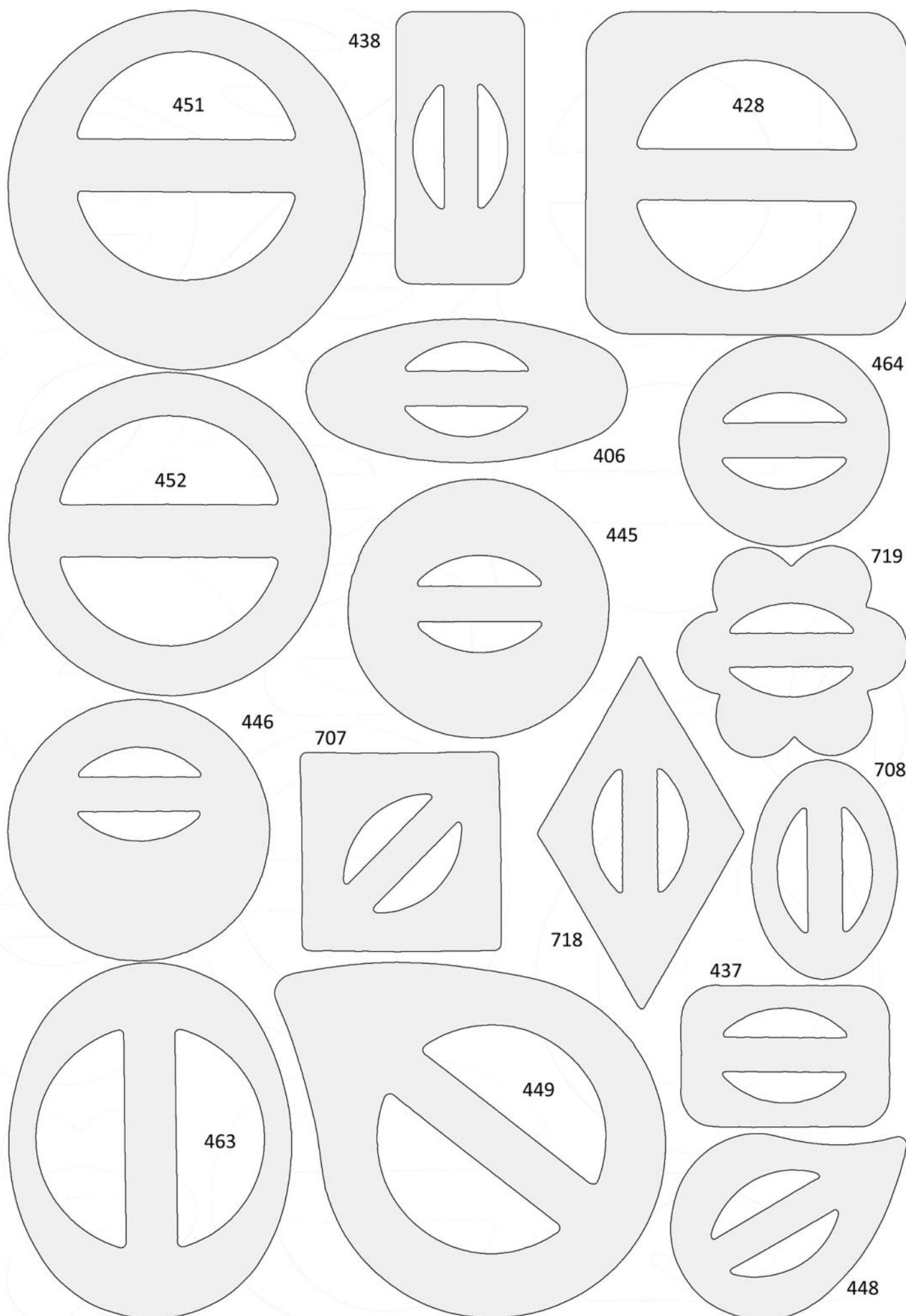


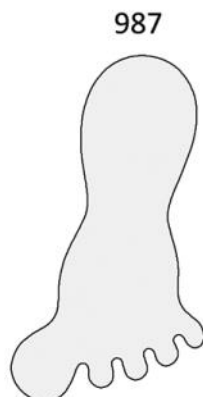
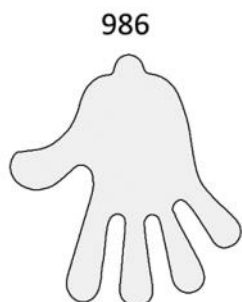
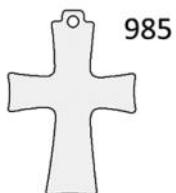
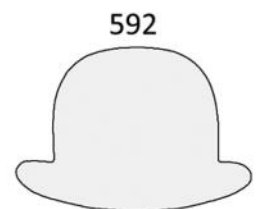
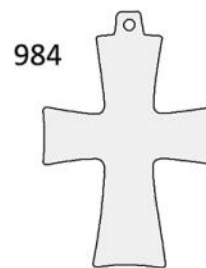
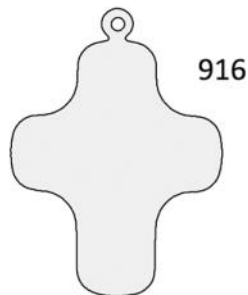
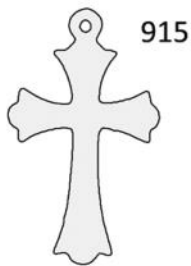
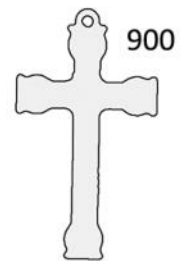
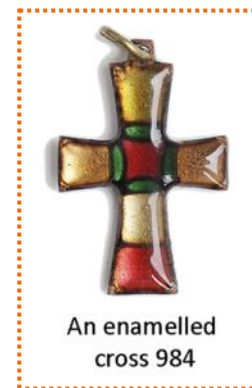
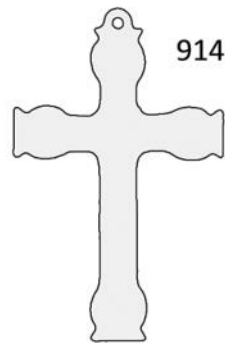
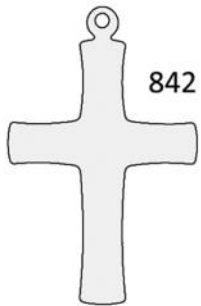
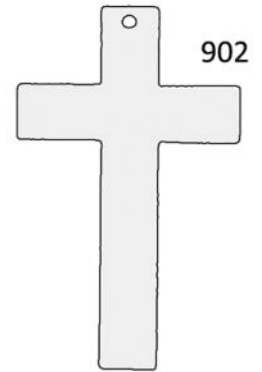
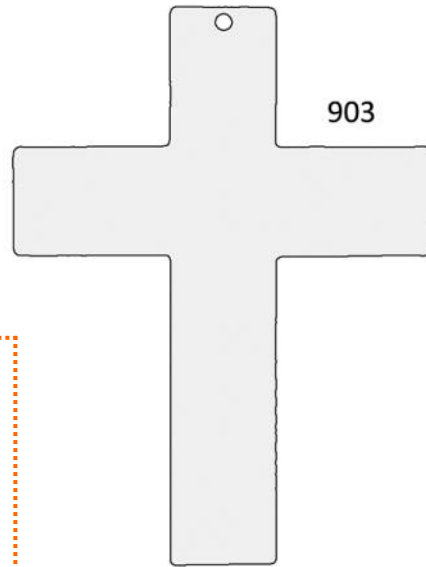
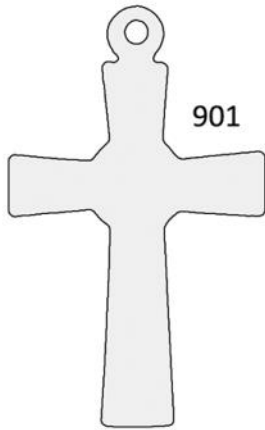


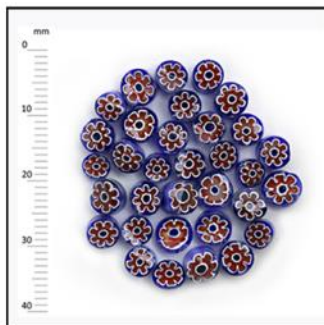




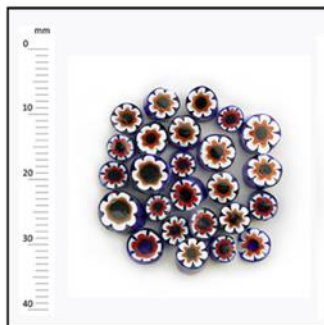




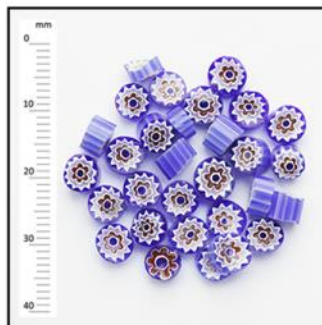




Millefiori M006
4mm, blue



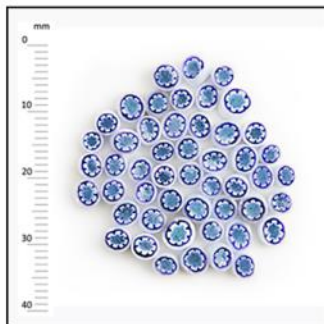
Millefiori M001, 4-6mm, red, white & blue, IMPERFECT STOCK, on discount



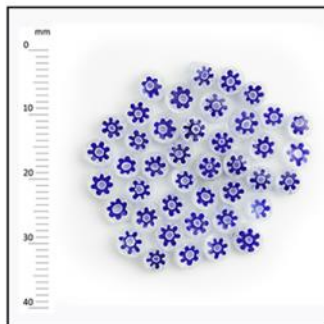
Millefiori M037
6mm, blue & white



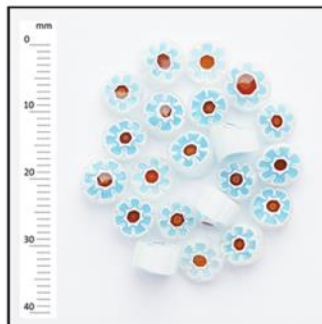
Millefiori M009
4-6mm, blue



Millefiori M017
4mm, blue



Millefiori M015
4mm, blue



Millefiori M033
7mm, white, blue & red



Millefiori M031
4-5mm, white & blue

Millefiori are supplied in 50g packs. Our range is changing regularly so please check our website to see the latest stock.

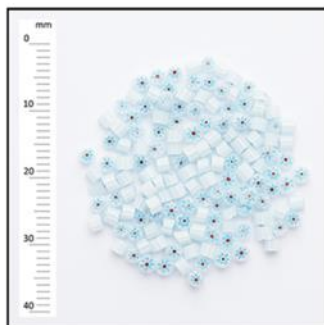
The name millefiori is derived from the Italian "mille", meaning thousand, and "fiori", meaning flowers. Our millefiori are sourced from Italy and are handmade by making canes, known as murrines, from molten glass, these are then heated and pulled until thin, keeping the design intact. The individual millefiori are then cut from the cooled cane.



Enameled products using copper blanks & millefiori from our range



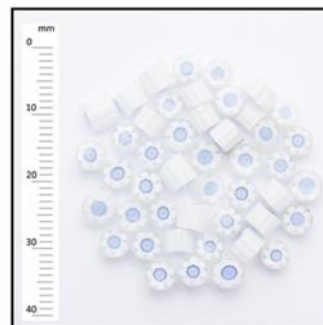
Millefiori M030
5mm, white & blue



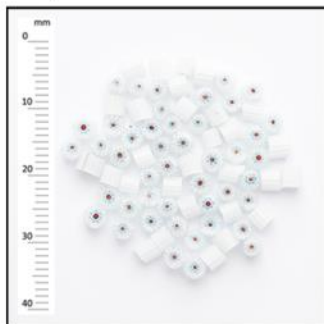
Millefiori M026
2-3mm, white & blue



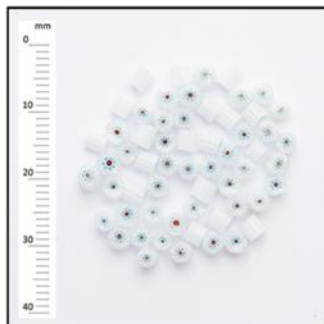
Millefiori M007
4-6mm, blue



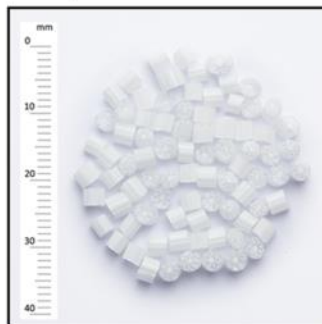
Millefiori M037
6mm, blue & white



Millefiori M025
2-3mm, white & blue



Millefiori M027
2-3mm, white & blue



Millefiori M028
2-3mm, white



Millefiori M019
4-6mm, white & clear



Millefiori M024
1-2mm, mixed pack



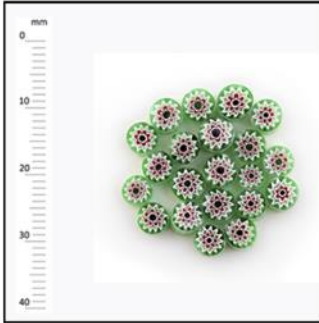
Millefiori M020
4mm, mixed pack



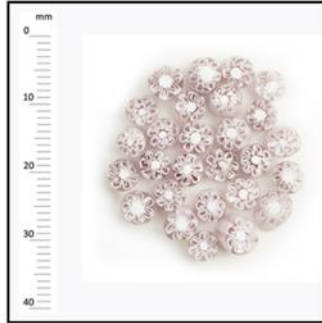
Millefiori M004
5-6mm, mixed pack



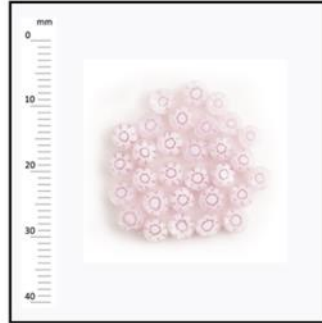
Millefiori M023
6-10mm, mixed pack



Millefiori M002
5mm, green



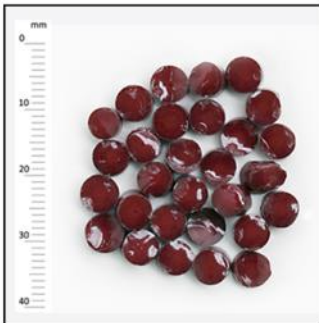
Millefiori M021
4mm, light mauve



Millefiori M018
4mm, pink



Millefiori M038
6-7mm, white & red



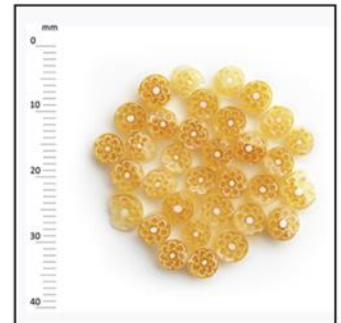
Millefiori M008
5mm, red



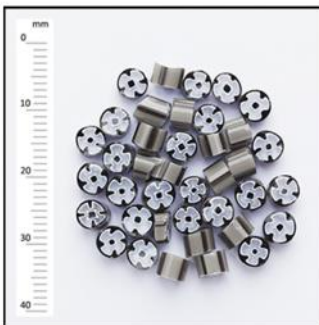
Millefiori M014
4mm, red



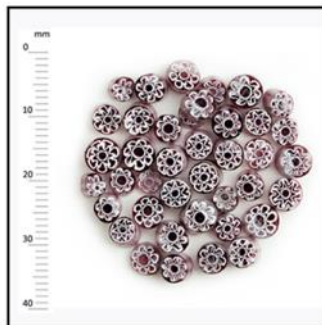
Millefiori M011
4-6mm, orange



Millefiori M010
4mm, yellow



Millefiori M034
5mm, brown & white



Millefiori M016
4mm, deep pink/mauve



Millefiori M035
5mm, brown & red



Millefiori M032
5-6mm, white & brown



Millefiori M036, 4-6mm, brown & white metallic flecks



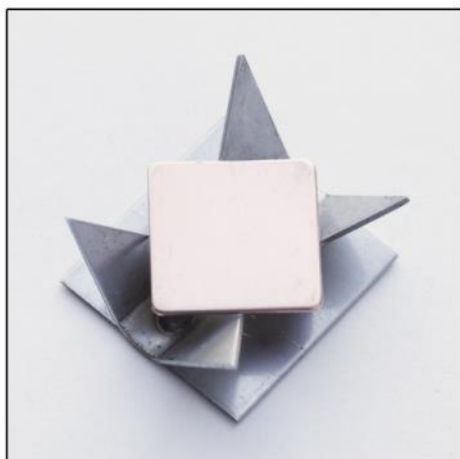
Millefiori M013
4mm, black & white



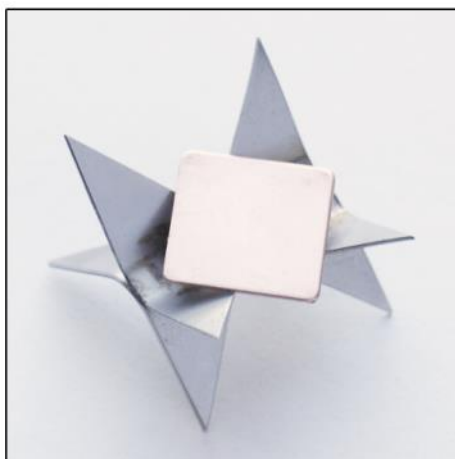
Millefiori M012
4mm, black & white



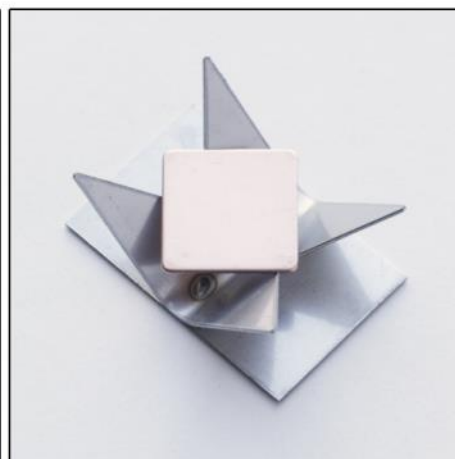
Millefiori M003, 6-8mm, black and white, IMPERFECT (discounted)



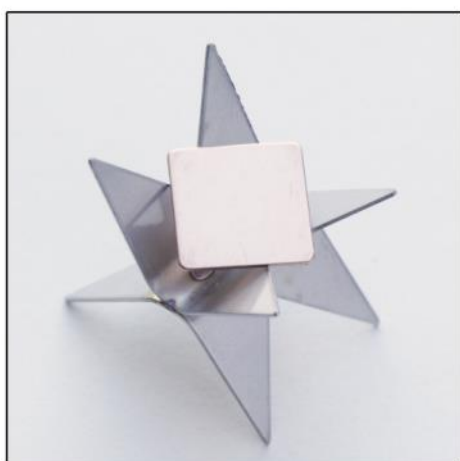
Trivet 2795 - Small, stainless steel, 25mm wide span at the top of each 'V', one piece support with 4 prongs. Dimensions at base 25x25mm. Shown supporting an 18mm square.



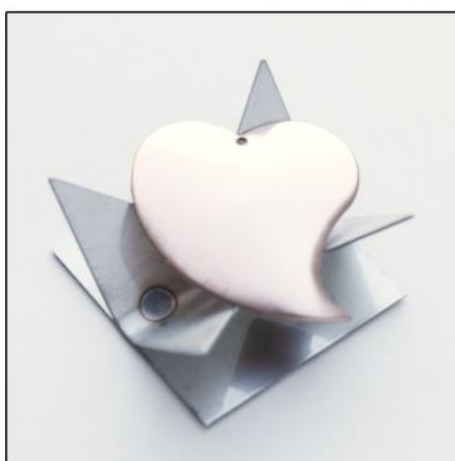
Trivet 2817 - Small, stainless steel, 27mm wide span at the top of each 'V', one piece support with 4 prongs. Dimensions at base 27x27mm. Shown supporting an 18mm square.



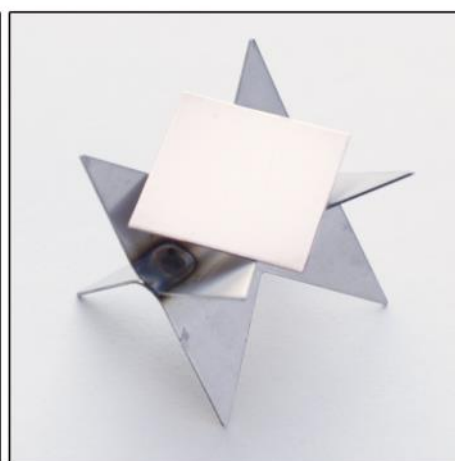
Trivet 2816 - Small, stainless steel, 24mm wide span at the top of each 'V', one piece support with 4 prongs. Dimensions at base 25x37mm. Shown supporting an 18mm square.



Trivet 2793 - Small, stainless steel, 24mm wide span at the top of each 'V', one piece support with 4 prongs. Dimensions at base: 25x35mm. Shown supporting an 18mm square.



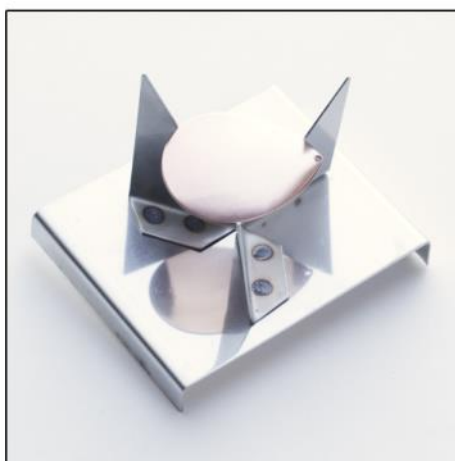
Trivet 2812 - Medium, stainless steel, 38mm wide span at the top of each 'V', one piece support with 4 prongs. Dimensions at base 38x38mm. Shown supporting heart #482 (34x34.5mm).



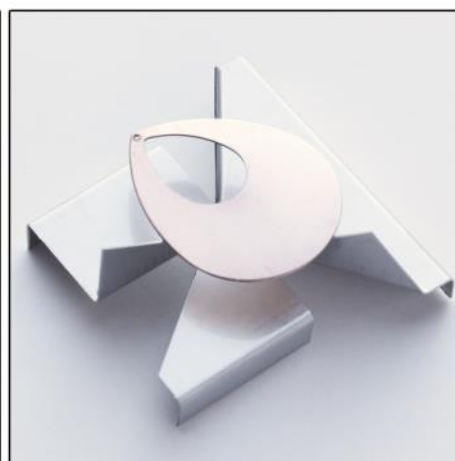
Trivet 2799 - Medium, stainless steel, 28mm wide span at the top of each 'V', one piece support with 4 prongs. Dimensions at base 28x35mm. Shown supporting a 30mm square.



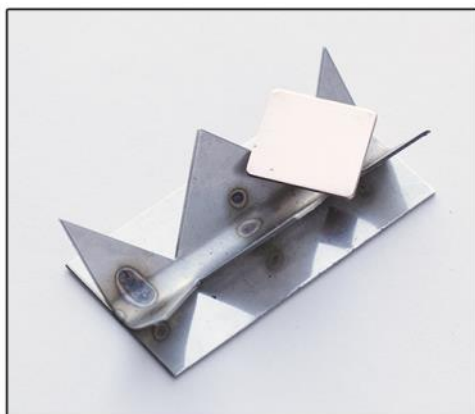
Trivet 2791 - Medium, stainless steel, 40mm span at top, one piece support with 3 prongs. Dimensions at base 55x55mm. Shown supporting teardrop #478 (45.5x59mm).



Trivet 2794 - Large, stainless steel, 52mm wide span at the top of each 'V', one piece support with 3 prongs. Dimensions at base 65x80mm. Shown supporting teardrop #478 (45.5x59mm).



Trivet 2790 - Large, stainless steel, 52mm wide span at the top of each 'V', one piece support with 3 prongs. Dimensions at base 75x85mm. Shown supporting teardrop #479 (45.5x59mm).



Trivet 2815 - small, stainless steel, 27mm wide span at the top of each 'V', 2 piece support 2x4 prongs. Dimensions at base 26x54mm. Shown supporting a 18mm square.



Trivet 2814 - small, stainless steel, 27mm wide span at the top of each 'V', 3 piece support 3x4 prongs. Dimensions at base 35x80mm. Shown supporting a 18mm square.



Trivet 2798 - medium, stainless steel, 38mm wide span at the top of each 'V', 3 piece support 3x4 prongs. Dimensions at base 40x125mm. Shown supporting a witch's heart #482 (34x34.5mm).

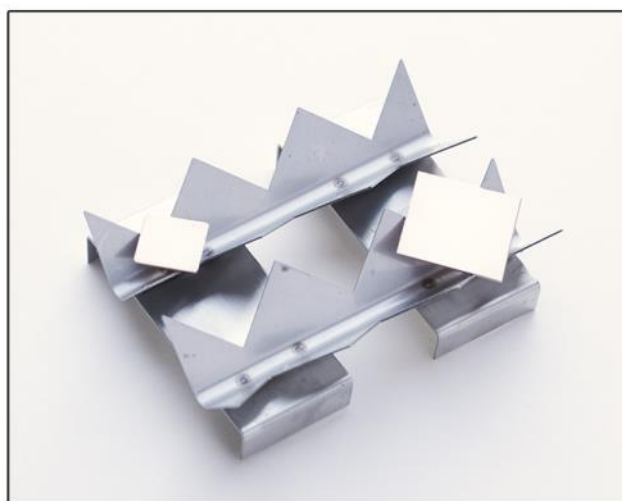
QUICK REFERENCE - TRIVET BASE SIZES

Single Piece Supports

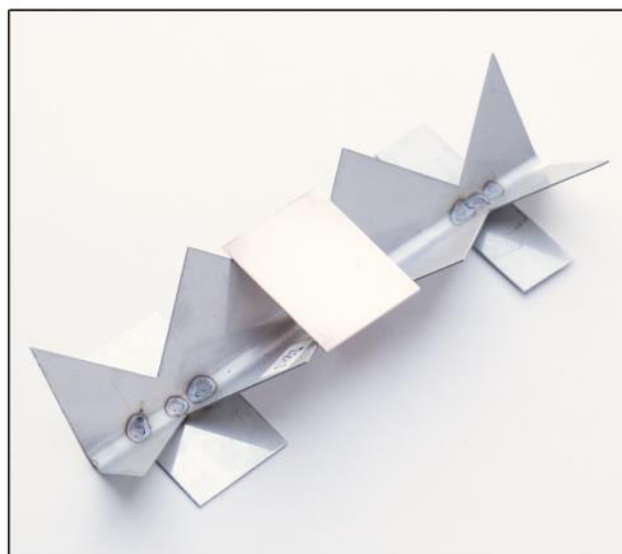
Trivet No.	Supports	Base Dimensions		
		Small	Medium	Large
2793	1 piece	25x35mm		
2816	1 piece	25x37mm		
2795	1 piece	25x25mm		
2817	1 piece	27x27mm		
2799	1 piece		28x35mm	
2812	1 piece		38x38mm	
2791	1 piece		55x55mm	
2794	1 piece			65x80mm
2790	1 piece			75x85mm

Multiple Piece Supports

Trivet No.	Supports	Base Dimensions		
		Small	Medium	Large
2815	2 pieces	26x54mm		
2814	3 pieces	35x80mm		
2792	6 pieces		78x115mm	
2798	3 pieces		40x125mm	
2813	3 pieces			50x147mm



Trivet 2792 - medium, stainless steel, 35mm wide span at the top of each 'V', 6 piece support 6x4 prongs. Dimensions at base 78x115mm. Shown supporting a 18mm square.



Trivet 2813 - large, stainless steel, 48mm wide span at the top of each 'V', 3 piece support 3x4 prongs. Dimensions at base 50x147mm. Shown supporting a 30x40mm rectangle.

COPPER THICKNESS

Most of our shapes come in 2 thicknesses of copper. 0.9 mm (0.035", 20 gauge) or 0.7 mm (0.028", 22 gauge). All shapes are available in the heavier gauge, and most in the lighter gauge as well. If a shape is not available in both gauges it is often because the shape is either too intricate or too large to support a lighter gauge. The table on the following pages shows what gauges are available for each shape.

Some shapes are also available in 1.2mm copper (0.047, 18 gauge). Please enquire.

Thicker metal provides more mechanical strength in shapes with thin parts, such as dragonflies or crosses, flat shapes larger than about 50 mm (2 in) or domed shapes larger than 55 mm (2.5 in).

For enamellers, it is also preferable if you do not plan to counter enamel the piece (that is, to enamel both back and front to balance out metal stresses) although in general counter enamelling is always strongly recommended. For shapes 5 cms (2") or larger, and shapes with projections, like starfish, dragonflies, crosses or daisies, the thicker copper is pretty much essential.

Important Note for non-UK customers: please be aware that gauges are sometimes measured using different standards. In the US for example, 22 and 20 gauge are a little less thick: 0.8 and 0.7mm respectively (American Wire Gauge).

DOMED SHAPES

Many of our shapes are domed or have a domed option.

Where a shape is only available domed the following symbol appears above the catalogue number:



Where a shape is available domed or flat the following symbol appears above the catalogue number:



Some enamelling just looks better on a domed surface, the smooth gem like quality of a simple disc, especially when fired with transparent enamel onto a well prepared surface, is hard to beat. Also, domed shapes tend to suffer less heat distortion than flat shapes, so it is often possible to achieve good results using the thinner gauge copper, although counter enamelling is always preferable.

PIERCING

Many shapes are offered pierced for use as pendants or double pierced so that they can be linked together to form pendants or bracelets.

The table on the following pages shows what options for piercing are available for each shape.

SPECIALS

We are always happy to quote for special orders. We can cut sheet in to larger geometric shapes and we can even make tools to produce a customer's own design. Please ask by contacting us at:

sales@copperenamelshapes.com

UP - Unpierced					P - Pierced					PP - Double Pierced				
Code	Gauge	UP	P	PP	Code	Gauge	UP	P	PP	Code	Gauge	UP	P	PP
302	20/22	x	✓	x	461	20/22	✓	✓	✓	524	20/22	✓	✓	x
303	20/22	x	✓	x	462	20/22	✓	✓	✓	525	20/22	✓	✓	x
304	20/22	x	✓	x	463	20/22	✓	x	x	526	20/22	✓	✓	x
305	20/22	x	✓	x	464	20/22	✓	x	x	527	20/22	✓	✓	x
306	20/22	x	✓	x	465	20/22	✓	✓	x	528	20/22	✓	✓	x
308	20/22	x	✓	x	466	20	x	✓	✓	529	20/22	✓	✓	x
310	20/22	x	✓	x	467	20	x	✓	✓	530	20/22	✓	✓	x
313	20/22	x	✓	x	468	20/22	x	x	✓	531	20/22	✓	✓	x
314	20/22	x	✓	x	469	20/22	x	✓	✓	532	20/22	✓	✓	x
316	20/22	x	✓	x	470	20/22	x	✓	x	533	20/22	✓	✓	x
321	20/22	x	✓	x	471	20/22	x	✓	✓	534	20/22	✓	✓	x
322	20/22	x	✓	x	472	20/22	x	✓	x	535	20/22	x	✓	x
323	20/22	x	✓	x	474	20	x	x	✓	536	20/22	x	✓	x
324	20/22	x	✓	x	476	20	x	x	✓	537	20/22	✓	✓	x
325	20/22	x	✓	x	477	20	x	x	✓	538	20/22	✓	✓	x
326	20/22	x	✓	x	478	20/22	✓	x	x	539	20/22	✓	✓	x
327	20/22	x	✓	x	479	20/22	✓	x	x	540	20/22	x	✓	x
328	20/22	x	✓	x	480	20/22	✓	x	x	542	20/22	✓	✓	x
329	20/22	x	✓	x	481	20/22	✓	x	x	543	20/22	✓	x	x
330	20/22	x	✓	x	482	20/22	✓	✓	x	544	20/22	✓	x	x
331	20/22	x	✓	x	483	20/22	✓	✓	x	545	20/22	✓	✓	x
332	20/22	x	✓	x	484	20	x	x	✓	546	20/22	✓	✓	x
333	20/22	x	✓	x	485	20	x	x	✓	547	20/22	✓	x	x
334	20/22	x	✓	x	486	20/22	✓	✓	x	548	20/22	✓	x	x
342	20/22	x	✓	x	487	20/22	x	✓	x	549	20/22	✓	✓	x
345	20/22	x	✓	x	488	22	x	✓	x	550	20/22	✓	✓	x
346	20/22	x	✓	x	489	20	x	✓	x	551	20/22	✓	✓	x
355	20/22	x	✓	x	491	20/22	x	✓	x	552	20/22	✓	✓	x
356	20/22	x	✓	x	492	20/22	x	x	✓	553	20/22	✓	✓	x
357	20/22	x	✓	x	493	20/22	x	✓	x	554	20/22	✓	✓	x
358	20/22	x	✓	x	494	20/22	x	✓	x	555	20/22	✓	✓	x
359	20/22	x	✓	x	496	20	x	✓	x	557	20/22	✓	✓	x
400	20/22	✓	✓	x	497	20/22	✓	x	x	558	20/22	✓	x	x
405	20/22	✓	✓	x	498	20/22	✓	x	x	559	20/22	✓	x	x
406	20/22	✓	x	x	499	20/22	✓	x	x	560	20/22	✓	x	x
409	20/22	✓	✓	x	500	20/22	✓	✓	x	561	20/22	✓	✓	x
411	20/22	x	✓	x	501	20/22	✓	✓	x	562	20/22	✓	✓	x
413	20/22	✓	✓	x	502	20/22	✓	✓	x	563	20/22	✓	✓	x
414	20/22	✓	✓	x	503	20/22	✓	✓	x	564	20/22	✓	✓	x
417	20/22	✓	✓	x	504	20/22	✓	✓	x	565	20/22	✓	✓	x
418	20/22	✓	x	x	505	20/22	✓	✓	x	566	20/22	✓	✓	x
419	20/22	✓	✓	x	506	20/22	✓	✓	x	568	20/22	✓	✓	x
423	20/22	✓	✓	x	507	20/22	✓	✓	x	569	20/22	✓	✓	x
425	20/22	✓	✓	✓	508	20/22	✓	✓	x	570	20/22	✓	✓	x
428	20/22	✓	x	x	509	20/22	✓	x	x	571	20/22	✓	✓	x
434	20/22	✓	x	x	510	20/22	✓	✓	x	572	20/22	x	✓	x
437	20/22	✓	x	x	511	20/22	✓	x	x	573	20/22	x	✓	x
438	20/22	✓	x	x	512	20/22	✓	✓	x	574	20/22	x	✓	x
445	20/22	✓	x	x	513	20/22	✓	✓	x	575	20/22	x	✓	x
446	20/22	✓	x	x	514	20/22	✓	✓	x	576	20/22	✓	✓	x
448	20/22	✓	x	x	515	20/22	✓	x	x	577	20/22	✓	x	x
449	20/22	✓	x	x	516	20/22	✓	✓	x	578	20/22	x	✓	x
451	20/22	✓	x	x	517	20/22	✓	x	x	579	20/22	x	✓	x
452	20/22	✓	x	x	518	20/22	✓	✓	x	580	20/22	x	✓	x
456	20/22	x	✓	x	519	20/22	✓	x	x	581	20/22	x	✓	x
457	20/22	✓	✓	x	520	20/22	✓	x	x	584	20/22	x	✓	x
458	20/22	x	x	✓	521	20/22	✓	✓	x	585	20/22	x	✓	✓
459	20/22	x	✓	x	522	20/22	✓	✓	x	590	20/22	x	✓	x
460	20/22	✓	x	x	523	20/22	✓	✓	x	592	20/22	✓	✓	x

UP - Unpierced					P - Pierced					PP - Double Pierced				
Code	Gauge	UP	P	PP	Code	Gauge	UP	P	PP	Code	Gauge	UP	P	PP
593	20/22	✓	✓	x	664	20/22	✓	x	x	732	20/22	x	✓	x
594	20/22	x	✓	x	665	20/22	✓	✓	x	733	20/22	x	✓	x
595	20/22	✓	x	x	666	20/22	✓	✓	x	734	20/22	x	✓	x
596	20/22	✓	x	x	668	20/22	✓	x	x	735	20/22	x	✓	x
597	20/22	✓	x	x	669	20/22	✓	x	x	736	20/22	✓	x	x
599	20	x	✓	x	670	20/22	✓	x	x	737	20/22	✓	x	x
601	20/22	✓	x	x	671	20/22	✓	x	x	738	20/22	✓	x	x
602	20/22	✓	x	x	672	20/22	✓	x	x	739	20/22	✓	x	x
603	20/22	✓	✓	x	673	20/22	✓	✓	x	740	20/22	✓	✓	✓
604	20/22	x	✓	x	674	20/22	✓	✓	x	741	20/22	✓	✓	x
605	20/22	x	✓	x	675	20/22	✓	x	x	742	20/22	✓	✓	x
606	20/22	✓	✓	x	676	20/22	✓	✓	x	743	20/22	x	✓	x
607	20/22	✓	✓	x	678	20	✓	x	x	744	20/22	x	✓	x
608	20/22	✓	✓	x	679	20	✓	x	x	745	20/22	x	✓	x
609	20/22	✓	✓	x	680	20/22	x	✓	x	746	20/22	x	✓	x
610	20/22	x	x	✓	681	20/22	x	✓	x	747	20/22	✓	✓	x
612	20/22	✓	x	x	682	20/22	x	✓	x	750	20/22	✓	✓	x
613	20/22	x	✓	x	683	20/22	x	✓	x	751	20/22	✓	✓	x
614	20/22	x	✓	x	684	20/22	✓	✓	x	753	20/22	x	✓	x
615	20/22	x	✓	x	685	20/22	x	✓	x	754	20/22	x	✓	x
616	20/22	x	✓	x	687	20/22	✓	✓	x	755	20/22	✓	✓	x
617	20/22	✓	✓	x	688	20/22	✓	x	x	756	20/22	✓	✓	x
618	20/22	x	✓	x	689	20/22	✓	✓	x	757	20/22	✓	✓	x
621	20	✓	x	x	690	20/22	✓	✓	x	758	20/22	✓	x	x
622	20	x	✓	x	693	20/22	✓	✓	x	759	20/22	x	✓	x
623	20	✓	x	x	694	20/22	✓	x	x	760	20/22	x	✓	x
624	20	x	✓	x	695	20/22	✓	x	x	761	20/22	x	✓	x
625	20	x	✓	x	696	20/22	✓	x	x	762	20/22	x	✓	x
632	20/22	✓	x	x	697	20/22	✓	x	x	763	20/22	✓	✓	x
633	20/22	✓	✓	x	698	20/22	✓	x	x	764	20/22	x	✓	x
634	20/22	✓	x	x	699	20/22	✓	x	x	765	20/22	✓	x	x
635	20/22	✓	✓	x	700	20/22	✓	x	x	766	20/22	✓	x	x
636	20/22	✓	x	x	701	20/22	✓	✓	x	767	20/22	x	✓	x
638	20/22	✓	✓	x	702	20/22	✓	✓	x	770	20/22	x	✓	x
639	20/22	✓	✓	x	703	20/22	✓	✓	x	771	20/22	x	x	✓
640	20/22	✓	x	x	704	20/22	✓	✓	x	772	20/22	x	✓	x
641	20/22	✓	✓	x	705	20/22	✓	✓	x	773	20/22	x	x	✓
642	20/22	✓	x	x	706	20/22	✓	✓	x	774	20/22	x	✓	x
643	20/22	✓	x	x	707	20/22	✓	x	x	775	20/22	x	x	✓
644	20/22	✓	x	x	709	20/22	x	✓	x	776	20/22	x	✓	x
645	20/22	✓	x	x	710	20/22	✓	✓	x	777	20	✓	x	x
646	20/22	✓	x	x	711	20/22	✓	✓	x	778	20/22	x	✓	x
647	20/22	✓	x	x	712	20/22	✓	✓	x	779	20/22	x	✓	x
648	20/22	✓	x	x	713	20/22	✓	✓	x	780	20/22	✓	x	x
649	20/22	✓	x	x	715	20/22	x	✓	x	781	20/22	✓	x	x
650	20/22	✓	x	x	717	20/22	x	✓	x	782	20/22	✓	x	x
651	20/22	✓	x	x	718	20/22	✓	x	x	783	20/22	✓	x	x
652	20/22	✓	x	x	719	20/22	✓	x	x	784	20/22	x	✓	x
653	20/22	✓	✓	x	721	20/22	✓	✓	x	785	20/22	✓	✓	x
654	20/22	✓	✓	x	722	20/22	✓	✓	x	786	20/22	✓	✓	x
655	20/22	✓	✓	x	723	20/22	✓	✓	x	787	20/22	✓	✓	x
656	20/22	✓	✓	x	724	20/22	✓	✓	x	788	20/22	x	✓	x
657	20/22	✓	✓	x	725	20/22	✓	✓	x	789	20/22	✓	x	x
658	20/22	✓	✓	x	726	20/22	✓	✓	x	800	20/22	✓	✓	x
659	20/22	✓	✓	x	727	20/22	✓	x	x	801	20/22	✓	✓	x
660	20/22	✓	x	x	728	20/22	✓	✓	x	802	20/22	✓	✓	x
661	20/22	✓	x	x	729	20/22	x	✓	x	803	20/22	✓	✓	x
662	20/22	✓	x	x	730	20/22	x	✓	x	804	20/22	✓	✓	x
663	20/22	✓	✓	x	731	20/22	x	✓	x	805	20/22	x	✓	x

UP - Unpierced					P - Pierced					PP - Double Pierced				
Code	Gauge	UP	P	PP	Code	Gauge	UP	P	PP	Code	Gauge	UP	P	PP
806	20/22	✓	✓	x	877	20	x	✓	x	937	20/22	✓	✓	✓
807	20/22	✓	✓	x	878	20/22	✓	✓	x	938	20/22	✓	✓	✓
808	20/22	x	✓	x	879	20/22	✓	✓	✓	939	20/22	✓	✓	✓
809	20/22	✓	✓	x	880	20/22	x	✓	x	942	20/22	✓	✓	x
810	20/22	x	✓	x	881	20/22	✓	✓	x	943	20/22	✓	✓	x
811	20/22	x	✓	x	882	20/22	✓	✓	x	944	20/22	✓	✓	x
812	20/22	x	✓	x	883	20/22	✓	✓	x	945	20/22	✓	✓	x
813	20/22	x	✓	x	884	20/22	✓	✓	x	946	20/22	✓	✓	x
814	20/22	x	✓	x	885	20/22	✓	✓	x	947	20/22	✓	✓	x
815	20/22	x	✓	x	886	20/22	✓	✓	x	948	20/22	✓	✓	x
816	20/22	x	✓	x	887	20/22	✓	✓	x	949	20/22	✓	✓	x
817	20/22	x	✓	x	888	20/22	✓	✓	x	950	20/22	✓	x	x
818	20/22	x	✓	x	889	20/22	✓	✓	✓	951	20/22	✓	x	x
819	20/22	x	✓	x	890	20/22	✓	✓	x	952	20/22	✓	✓	✓
820	20/22	✓	✓	x	891	20/22	✓	✓	x	953	20/22	✓	✓	x
821	20/22	✓	✓	x	892	20/22	✓	✓	x	954	20/22	✓	✓	✓
822	20/22	✓	✓	x	893	20/22	✓	✓	x	955	20/22	✓	✓	x
823	20/22	x	✓	x	894	20/22	✓	✓	x	956	20/22	✓	✓	x
825	20/22	x	✓	x	895	20/22	✓	✓	x	957	20/22	✓	✓	x
826	20/22	x	✓	x	896	20/22	x	✓	x	958	20/22	x	✓	x
827	20/22	x	✓	x	897	20/22	x	✓	x	959	20/22	✓	✓	x
828	20/22	x	✓	x	898	20/22	✓	x	x	960	20/22	✓	✓	x
829	20/22	x	✓	x	899	20/22	✓	✓	x	961	20/22	x	x	✓
830	20/22	x	✓	x	900	20/22	x	✓	x	962	20/22	✓	✓	x
831	20/22	x	✓	x	901	20/22	x	✓	x	963	20/22	x	✓	x
832	20/22	x	✓	x	902	20/22	x	✓	x	964	20/22	✓	x	x
833	20/22	x	✓	x	903	20/22	x	✓	x	965	20/22	✓	✓	x
834	20/22	✓	✓	x	904	20/22	✓	✓	✓	966	20/22	✓	✓	x
835	20/22	x	✓	x	905	20/22	✓	✓	✓	967	20/22	✓	✓	x
836	20/22	x	✓	x	906	20/22	✓	✓	✓	969	20/22	✓	✓	x
837	20/22	✓	✓	x	907	20/22	✓	✓	✓	970	20/22	✓	✓	x
838	20/22	x	x	✓	908	20/22	✓	✓	✓	971	20/22	✓	x	x
839	20/22	✓	✓	x	909	20/22	✓	✓	✓	972	20/22	✓	✓	x
840	20/22	✓	✓	x	910	20/22	x	✓	✓	973	20/22	x	✓	x
841	20/22	✓	✓	✓	911	20/22	x	✓	x	974	20/22	x	✓	x
842	20/22	x	✓	x	912	20/22	x	✓	x	975	20/22	x	✓	x
843	20/22	x	x	4Ps	913	20/22	✓	x	x	976	20/22	✓	✓	x
844	20/22	✓	✓	✓	914	20/22	x	✓	x	977	20/22	✓	✓	x
845	20	x	x	✓	915	20/22	x	✓	x	978	20/22	✓	✓	x
846	20/22	x	x	✓	916	20/22	x	✓	x	979	20/22	✓	✓	x
847	20/22	✓	x	x	917	20/22	✓	✓	✓	980	20/22	✓	✓	x
848	20/22	✓	x	x	918	20/22	x	✓	✓	981	20/22	✓	✓	✓
849	20	x	x	✓	919	20/22	x	✓	x	982	20/22	✓	✓	✓
850	20	x	x	✓	920	20/22	x	✓	x	983	20/22	✓	✓	x
857	20/22	x	✓	x	921	20/22	x	✓	x	984	20/22	x	✓	x
858	20/22	✓	x	x	922	20/22	✓	x	x	985	20/22	x	✓	x
859	20/22	✓	x	x	923	20/22	✓	x	x	986	20/22	✓	✓	x
861	20	x	✓	x	924	20/22	✓	x	x	987	20/22	✓	✓	x
862	20	x	✓	x	925	20/22	✓	x	x	988	20/22	✓	✓	x
863	20	x	✓	x	926	20/22	✓	x	x	989	20/22	x	✓	x
865	20/22	✓	✓	x	927	20/22	✓	x	x	990	20/22	x	✓	x
866	20/22	x	✓	x	928	20/22	✓	✓	x	991	20/22	✓	✓	✓
867	20/22	x	✓	x	930	20/22	✓	x	x	992	20/22	✓	✓	x
868	20/22	x	✓	x	931	20/22	✓	x	x	993	20/22	✓	x	x
869	20/22	x	x	✓	932	20/22	✓	x	x	994	20/22	✓	✓	x
870	20/22	x	x	✓	933	20/22	✓	x	x	995	20/22	✓	✓	x
871	20/22	x	✓	x	934	20/22	✓	✓	x	996	20/22	✓	✓	x
872	20/22	x	✓	x	935	20/22	✓	✓	✓	997	20/22	✓	✓	x
874	20/22	x	✓	x	936	20/22	✓	✓	✓	998	20/22	✓	✓	x
										999	20/22	✓	✓	x

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